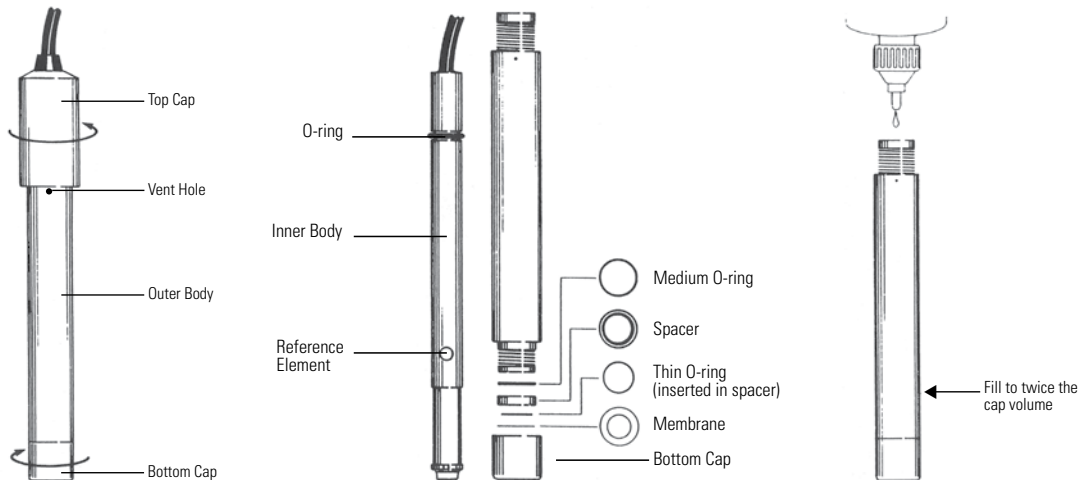


Thermo Scientific Orion 9546BN Nitrogen Oxide Electrode Assembly Guide

1. Remove the top cap and lift out the inner body. Dispose of any old filling solution inside of the electrode. Remove the bottom cap.
2. Remove the O-ring, spacer and old membrane from the cap.
3. Carefully separate a new membrane from the packing paper and discard the paper. Place the new membrane in the cap with the dull side towards the inner sensing element and the shiny side down towards the sample solution.
4. Ensure that the thin O-ring is firmly inserted into the spacer. Place the spacer on top of the electrode membrane with the O-ring nearest the membrane. Place the medium O-ring on top of the spacer. Screw the body into the bottom cap.
5. Fill the outer body with internal filling solution.
6. Insert the inner body into the outer body and screw the top cap on.



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