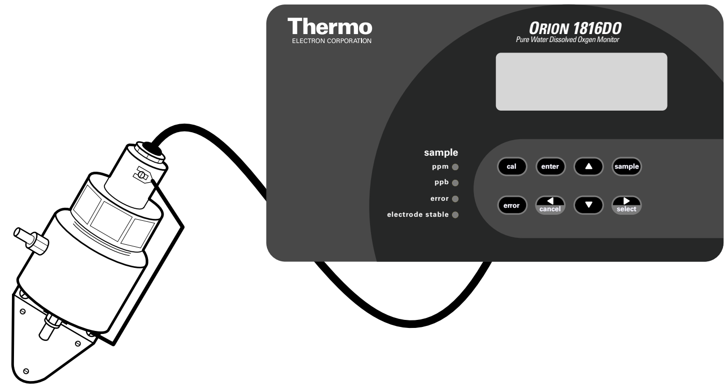
Orion 1816DO

Instruction Manual



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GENERAL INFORMATION

Introduction

Dissolved Oxygen is a measure of the amount of oxygen, usually thought of as a gas, that is dissolved in a liquid such as water. Oxygen is essential to life and is the most common element found taking part in corrosion reactions. It is this corrosion reaction that provides the main need for the 1816DO Dissolved Oxygen Analyzer, which is designed to run normally at trace part per billion (ppb) levels.

Mechanically hard and porous metal oxide deposits have little strength and form rapidly in the presence of water and oxygen. Rapid corrosion will occur inside an industrial utility boiler system unless dissolved oxygen can be virtually eliminated. Corrosion results in expensive repairs or equipment failures and subsequent replacement.

The 1816DO is designed to monitor continuously the oxygen in steam and water circuits. The operating range of 0 ppb to 10 ppm allows monitoring of leaks from condensors, valves and fittings, plus very low level precision to clearly show the performance of oxygen removal equipment and chemical scavengers. Design considerations also include an easy-to-use, simple and accurate calibration approach, and capability to communicate with DCS systems and evolving technology.

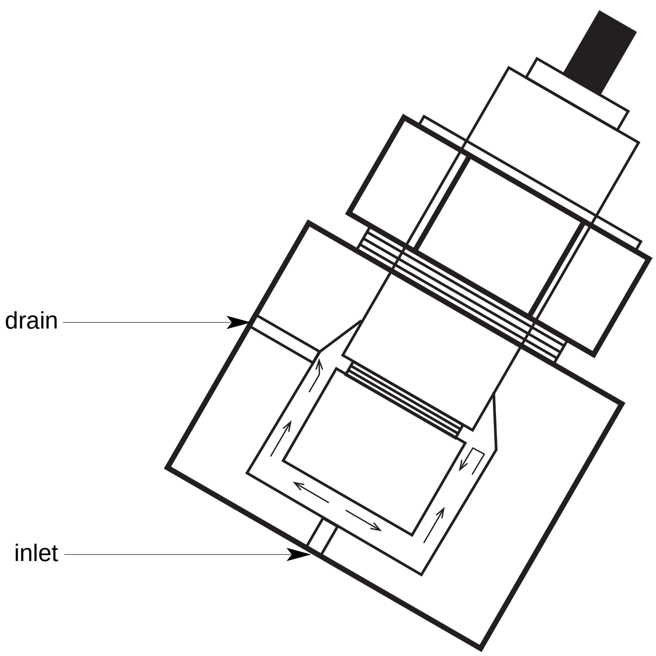


FIGURE 1 BLOCK DIAGRAM OF SAMPLE FLOW

Note: Angle mounting is recommended to encourage any bubbles in the sample to rise to the exit and be swept to drain.

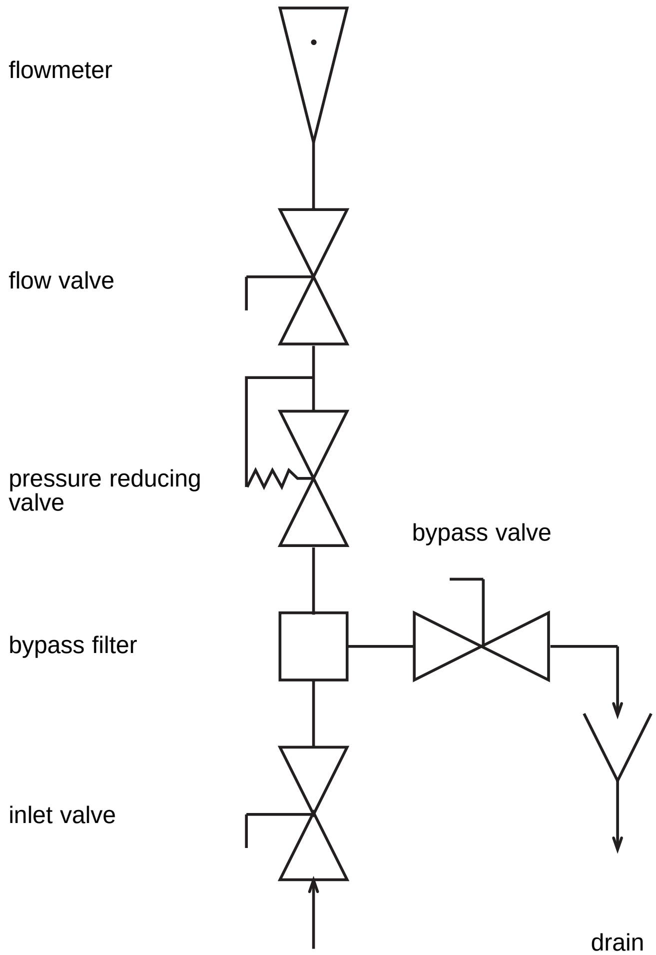


FIGURE 2 OPTIONAL: DIRTY AND PRESSURE APPLICATIONS

Note: Additional sample stream components are recommended where high pressure or entrained solids may be encountered. A bypass filter helps to protect the electrode membrane, extending its lifetime, by bypassing some rust and other solids to drain.

Principles of Measurement

The 1816DO trace dissolved oxygen monitor measuring sensor is an electrochemical cell similar to a battery that produces a current when oxygen is present. By using carefully selected electrodes, in contact with an appropriate electrolyte, a chemical reaction occurs that uses electrons gained from oxygen modules to produce a galvanic current directly proportional to the concentration of oxygen present. Also, unlike an electrolytic cell in which a flow of current produces the chemical reaction, there is no zero-current as galvanic current naturally is zero when zero oxygen is present. This is a big advantage for trace ppb level operation.

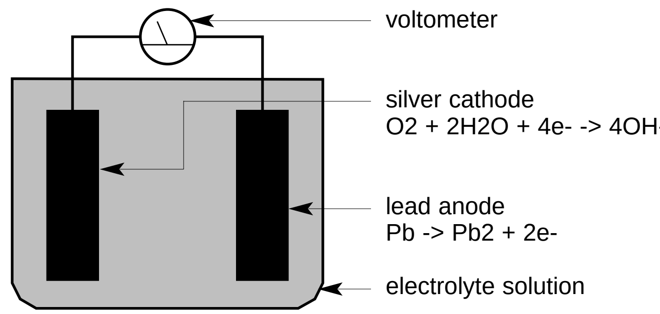


FIGURE 4 BASIC GALVANIC CELL

The 1816DO uses a galvanic cell separated from the sample by an oxygen permeable PTFE membrane. The cell has a silver cathode in close contact with the PTFE membrane where oxygen gains electrons (is reduced) to become hydroxyl ions, and a lead anode that produces a fixed potential regardless of oxygen concentration, to complete the circuit.

The chemical reactions within the cell are:

At the cathode: O2 + 2H2O + 4e-
At the anode: 2Pb = 2Pb2 + 4e-
Overall: O2 + 2H2O + 2Pb = 2Pb2OH.

The advanced electrode design permits fast and accurate measurements on both rising and falling dissolved oxygen.

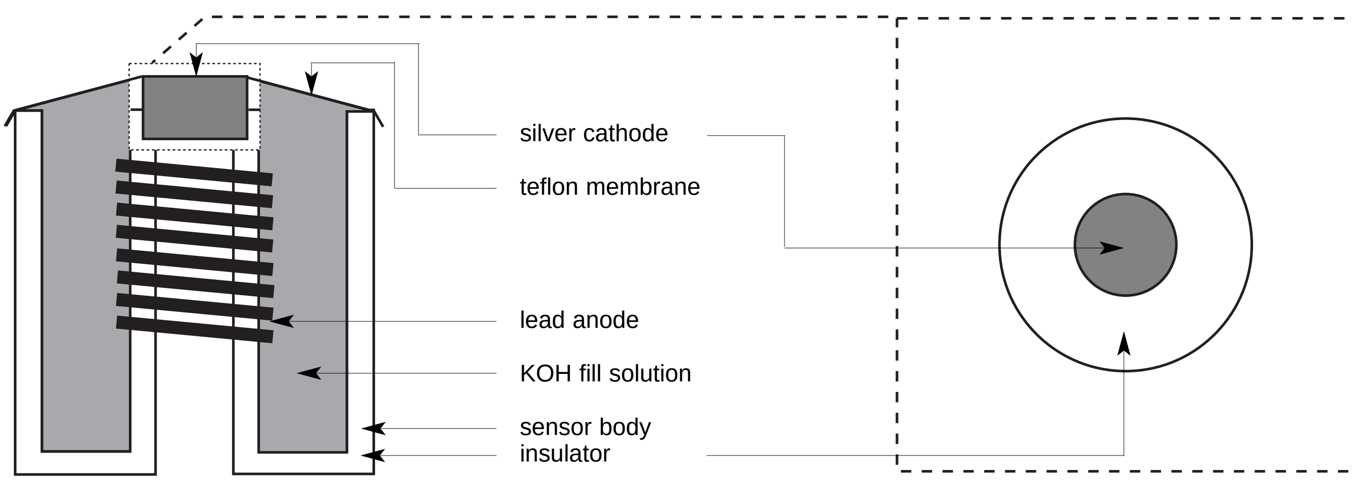


FIGURE 3 GALVANIC DISSOLVED OXYGEN SENSOR

Principles of Calibration

At any given temperature and barometric pressure the partial pressure of oxygen in water-saturated air is exactly the same as it is in air-saturated water. Thus a sensor can be calibrated in water-saturated air, using the 20.9% oxygen available in air as the full-scale standard, and it will correctly read dissolved oxygen in water samples. Both temperature and barometric pressure affect the partial pressure of oxygen in air saturated with water vapor. The 1816DO has microprocessor memory programmed with all the values, plus automatic temperature sensor, so it can automatically obtain the correct data, look up the dissolved oxygen table, compute the correct gain, and calibrate the analyzer. The operator need only remove the cell and suspend it over a beaker of water. This calibration technique will give a 100% saturation reading for the temperature and pressure which the 1816DO will display as ppm dissolved oxygen.

To calibrate the sensor, simply suspend the probe above water and let the analyzer auto calibrate.

Sample Requirements

The Orion ppb dissolved oxygen sensor has been designed to give fast stable readings at low levels of dissolved oxygen. It is able to return to service quickly after sample interruptions, such as encountered on swing service units.

Sample inlet connection - recommended sample delivery tubing is 316SS with quality tube fittings to eliminate diffusion of oxygen through the sample system tube walls and leaks at fittings.

Upstream sample system components should have as few components and/or chambers as possible to limit dissolved oxygen hideout locations with accompanying long rinse down times. However, if the sample will contain rust, etc., or hydrocarbons, a filter should be installed upstream of the sensor to protect the membrane from puncture or plugging, and to prolong life. See Figure 2.

Flow rate
100-200 mL/min recommended, with minimum of 50 mL/min. Lower sample flows will result in slower response to ppb dissolved oxygen changes.

Temperature
Sample should be cooled to between 10 and 35 ^{o}C, maximum 45 ^{o}C, minimum + 1 ^{o}C.

Pressure
Should be low, as the flowcell effluent should discharge to atmospheric drain. Sample supply at 5 to 15 PSIG works well and with 100 to 200 ml/min flow the sensor exhibits no response to flow changes. With low supply pressure, the large nut on the flowcell can be hand tightened to provide an airtight seal.

Description of Orion 1816DO Monitor

Numbers in the description refer to Figure 5.

Dissolved oxygen sensor and lead (1)
Senses ppb oxygen in sample stream and produces a current dependent on sample concentrations. Equipped with attached 10 ft. cable. Contact Thermo Electron Corporation for customized cable lengths up to 30 feet.

Stainless steel sensor housing (2)
Provides total shielding for stable low-level ppb signals included with each electrode.

Hand seal gland nut (3)
Provides easy removal of sensor and pressure seal.

Stainless steel flow cell (4)
Contains dissolved oxygen sensor and close contact sample flow paths.

30-Degree angle mounting bracket (5)
Securely mounts flowcell at 30 degrees to easily let bubbles pass.

O-Ring seal (6)
Inlet fitting, special 1/4” tube fitting to provide oxygen-tight inlet seal.

Ground/shield lead (7)
Ensures no electrical potential from static which would affect low ppb-level readings.

1816DO Dissolved Oxygen Monitor electronics (8)
Handles all signal manipulation and results.

LED display (9)
Provides digital readout of concentration, temperature, error codes, etc.

Keypad (10)
Consists of scroll keys; mode keys; sample, cal, and error; ppm/ppb units, error indicator, and electrode stable LED’s are also incorporated.

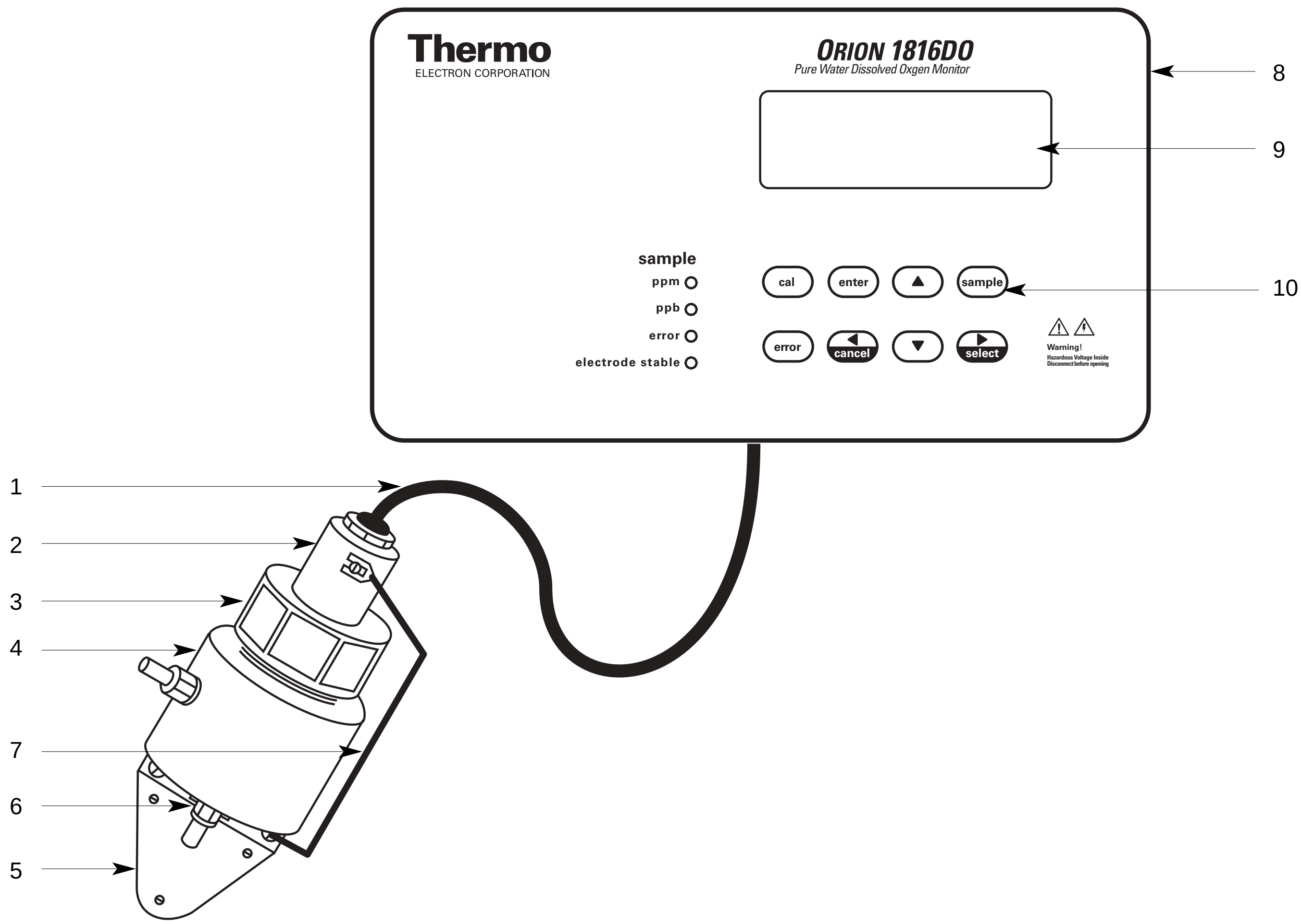


FIGURE 5 MAJOR COMPONENTS OF DISSOLVED OXYGEN MONITOR

INSTRUMENT PREPARATION

Unpacking Instrument

Report any obvious damage of shipping container to carrier and hold for inspection. The carrier (not Thermo Electron) is responsible for any damage incurred during shipment.

1. Open outer box and instrument manual.
2. Remove bag containing 5 lead clamps.
3. Lift out 1816DO monitor and carefully place in a convenient location.
4. Lift out flowcell box and module and fill solution box. Place with monitor. Retain module box to store membrane module should monitor be shutdown for more than 24 hours.
5. Lift out sensor assembly box, and carefully place with monitor.

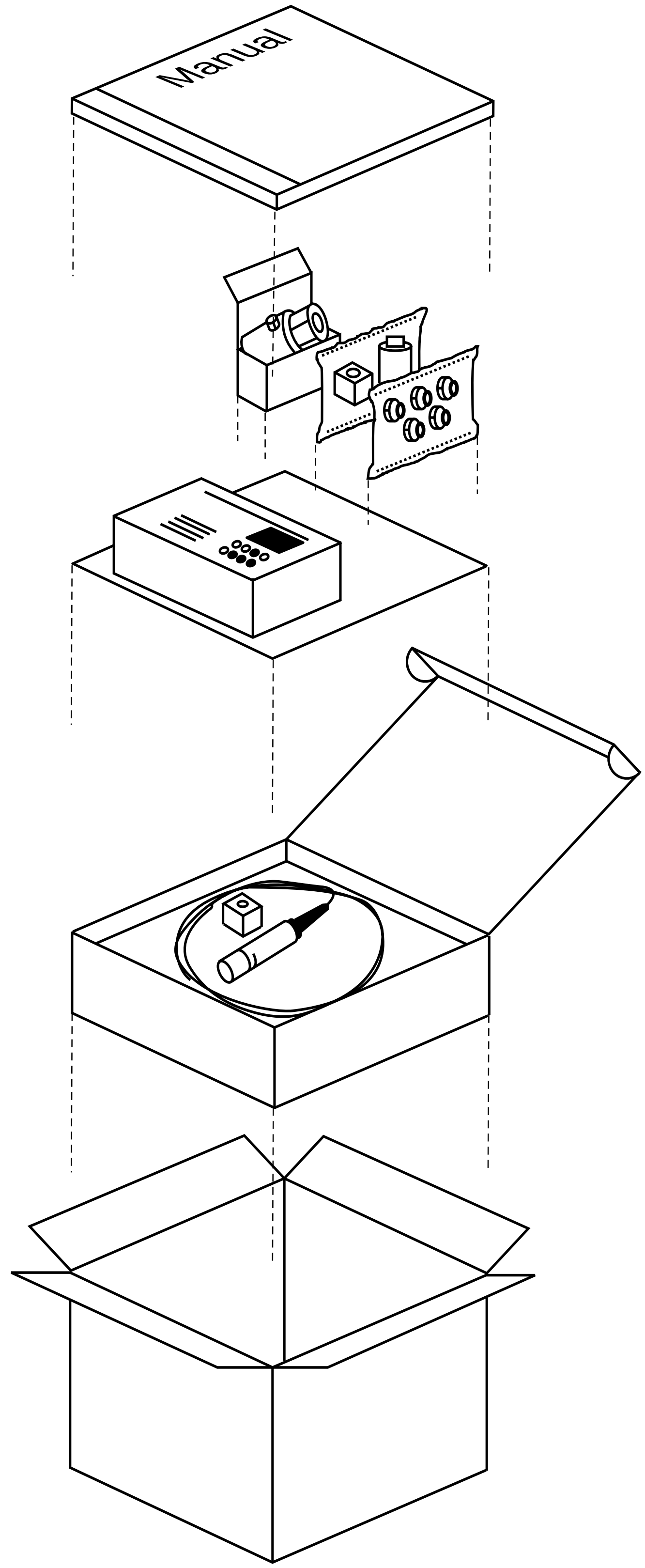


FIGURE 6 UNPACKING ORION 1816DO

Mounting, Plumbing, and Wiring of Monitor

Nominal input power for the 1816DO microprocessor analyzer is 115 VAC ±10%, single phase 50/60 Hz. Power connections are made at TB400. See Figure 7. Three-wire grounded power must be used, with the third wire connected to a good earth ground. If this ground connection is not made, published instrument specifications may no be achieved.

There are five 0.5 inch conduit entrances in the bottom of the instrument enclosure. Recommended use: line power right-hand entrance, alarm wiring right center entrance, RS232 wiring left hand entrance, sensor wiring left center entrance, 4 to 20 mA wiring middle entrance. All conduit connections should be gasketed and sealed to maintain environmental integrity within the instrument enclosure.

The basic wiring scheme for all Orion sensors is shown in Figure 8. This wiring scheme is intended for cable runs less than 3 meters (10 feet) where electrical interference is expected not to be severe. The sensor at 1 ppb dissolved oxygen produces less than 1 microamp. It is recommended that the sensor be located as near as possible to the dissolved oxygen transmitter to minimize any effects of ambient electrical noise interference. All long low-level sensor signals should be run through a dedicated conduit. Take care to route signal wiring away from AC power lines, to minimize unwanted electrical interference.

For alarm, RS232, or output wiring see the alarm, serial communications, or output section.

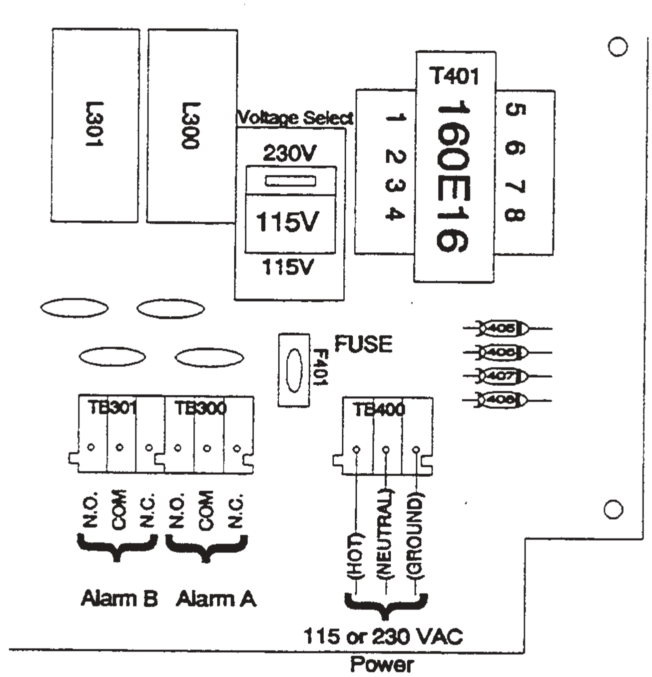


FIGURE 7 POWER WIRING

Flowcell Mounting

1. There are mounting screws on the bottom of the cell.
2. Arrange the cell for up-flow to the inlet at the bottom, with the cell at an angle of 15 to 45 degrees from vertical. This upflow arrangement will encourage entrained bubbles in the sample flow to pass through the sample system with minimum dissolved oxygen upset. Allow 8 to 12 inches clearance above the flowcell nut for sensor removal. Ensure the O-ring seal fitting at the cell inlet is fully sealed and no oxygen in leakage is occurring.

Note: Overtightening this fitting may deform seal, causing air leaks and erratic readings.

Hook up the sensor to cell grounding wire for best static interference resistance, gives good stable low ppb level dissolved oxygen readings.

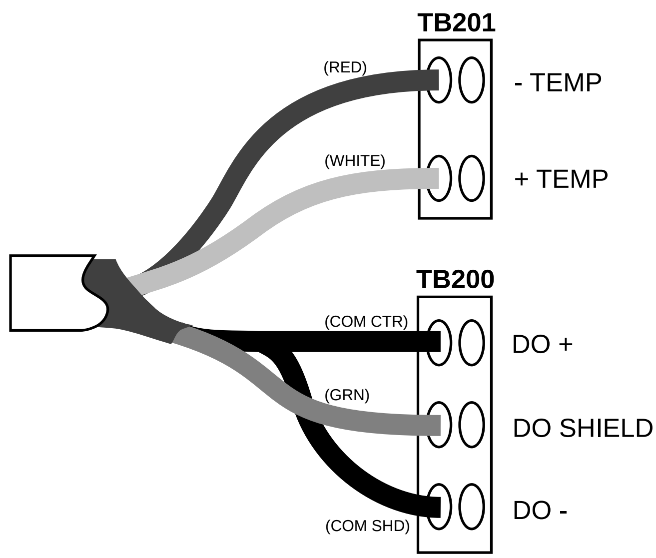


FIGURE 8 SENSOR WIRING

Assembly of the Dissolved Oxygen Sensor

This procedure should be done over a sink. Wear thin plastic or rubber gloves as the electrolyte is a caustic solution. Wash hands thoroughly with lots of water if the electrolyte comes in contact with the skin. Rinse until the slippery feel of the caustic disappears.

1. Remove the protective cap exposing the coils and silver tip. Inspect the electrode to ensure the coils are clean and the silver electrodes are bright and not tarnished. If tarnished, wipe in the direction of the coils with Kimwipe.

Note: Ensure brown sealing 'O'-ring is seated in electrode groove.

2. Install a membrane module in the cap with the membrane facing down so that it covers the center hole in the cap.
3. Flush the coils of the electrode with electrolyte solution. Then holding the electrode cap with membrane module installed, in an upright position, fill with electrolyte until the center cavity is full. Tilt at about 30° and add an extra 1/8 inch of electrolyte, observing that the crack around the membrane module fills with electrolyte.
4. Hold the cap like a cup, and slowly lower the electrode coils vertically down into the cap until the threads touch. Rotate the sensor body until you can see the flat area through the threads. Slowly rotate the cap on, allowing the excess electrolyte and bubbles to overflow up the flat. Continue to slowly rotate the cap until a firm stop is reached.

Warning: Do not force the cap beyond the stop. The parts are plastic and may break.

5. Dry the sensor and blot the tip. Examine the tip - the membrane should be smooth with no wrinkles or cuts and the surface contours of the silver electrode should be clear. There should be no lines from trapped bubbles between the membrane and the silver electrode. If there are no visible problems as described here, then the sensor is ready to be put into service.

Inserting the Sensor into the Flowcell

1. Inspect the inside of the flowcell for any foreign matter and wipe out if necessary. It should appear clean, shiny and bright.
2. Insert the assembled sensor through the nut and seal ring. Rock back and forth to pass the ring.
3. Press slowly all the way down until the sensor firmly contacts the flowcell bottom.
4. By hand, tighten the nut firmly to get a good seal. This should be good for 5 to 10 psig.

Warning: Do not use a large wrench to tighten the nut. The plastic parts of the sensor could be broken or deformed.

Note: The flowcell is not intended for use at high pressure. The Teflon seal ring is not a tubing ferrule designed to hold against pressure.

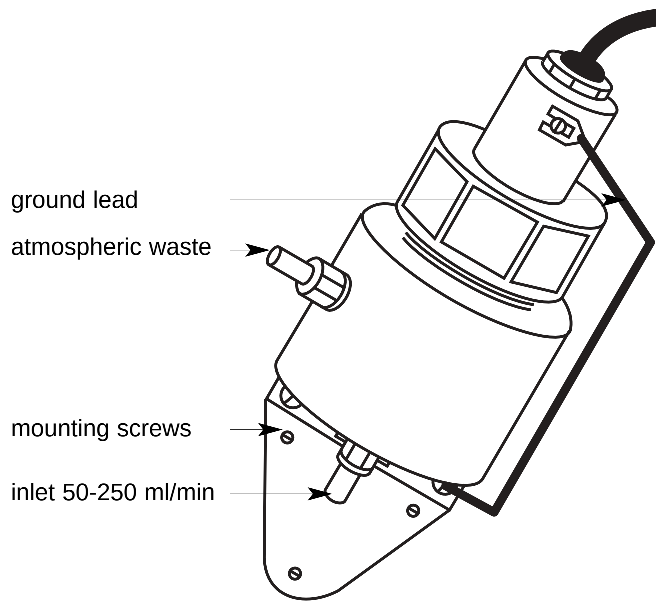


FIGURE 9 SENSOR AND SAMPLE SYSTEM

INSTRUMENT OPERATION

Description of Basic Unit Controls

LCD display - Displays four-and-one-half digit and plus/minus sign used to read dissolved oxygen concentration, temperature, error messages, as well as the entire menu used to control the monitor.

ppm LED - indicates that the sample is being displayed on the LCD, and that the units of the measurement are in parts per million dissolved oxygen.

ppb LED - indicates that the sample is being displayed on the LCD, and that the units of the measurement are in parts per billion dissolved oxygen.

Error LED - When the error LED is lit, it indicates that an error or alarm condition has been detected. Use the error key to list errors.

Electrode stable LED - When lit, indicates that the dissolved oxygen input is stable (i.e., has not changed by more than 2% over the last 60 seconds).

Up and Down arrow keys - Moves up and down in the menu. In edit mode, adjusts blinking digit or selects an item from the list. Refer to description of edit mode.

Cancel/left arrow key - Moves left in the menu. In edit mode, moves left one digit or cancels edit. Refer to description of edit mode.

Select/right arrow key - Moves right in the menu. In edit mode, moves right one digit. Refer to description of edit mode.

Enter key - Enters edit mode when displaying an editable value. In edit mode, accepts the displayed setting. Refer to description of edit mode.

Sample key - From anywhere in the menu, press the sample key to return to displaying the dissolved oxygen measurement.

Cal key - From anywhere in the menu, starts the 1816DO monitor into calibration mode.

Error key - If error LED is lit, then pressing the error key causes the LCD to display an error code. If not error condition has been encountered, the LCD will show [NONE].

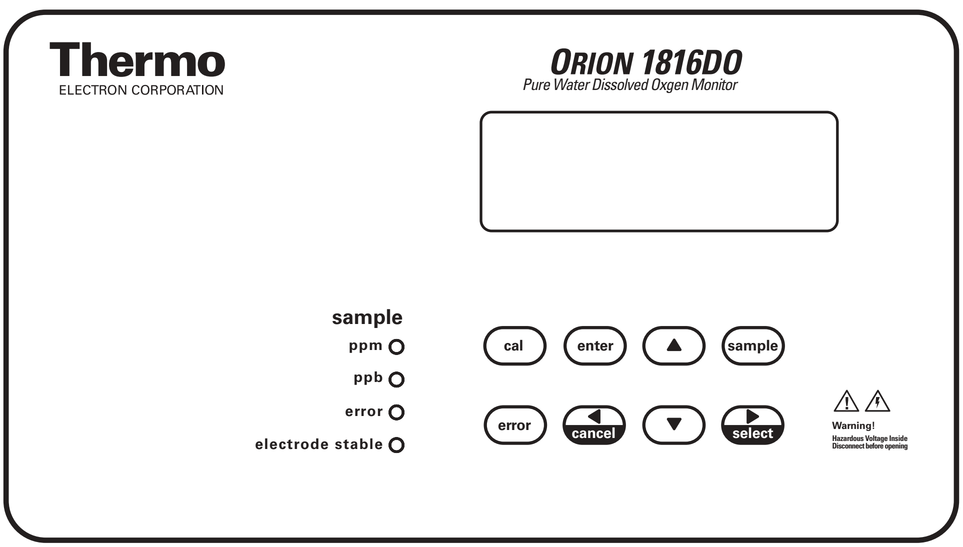


FIGURE 10 FRONT PANEL KEYPAD

Menu Display

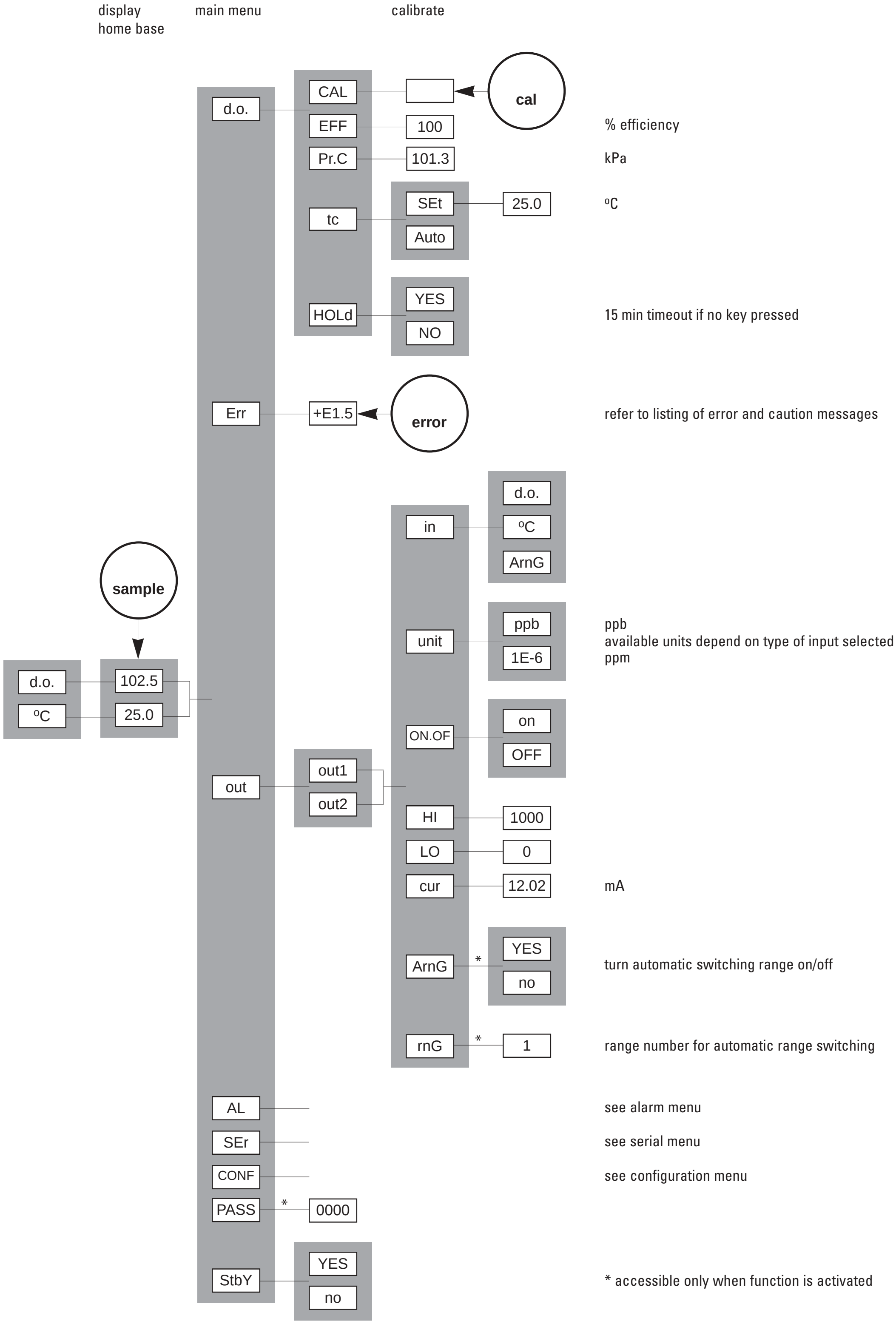


FIGURE 11 MAIN MENU

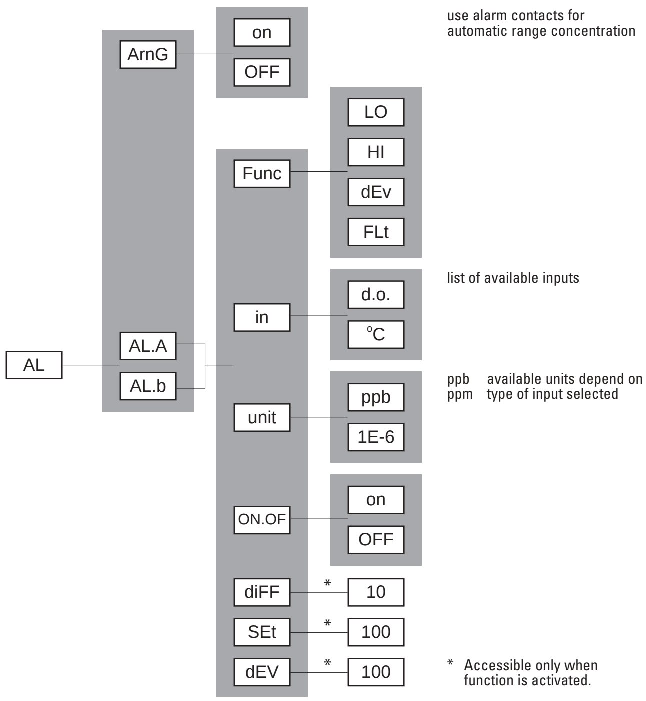


FIGURE 12 ALARM MENU

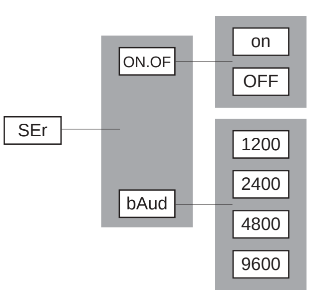


FIGURE 13 SERIAL COMMUNICATIONS MENU

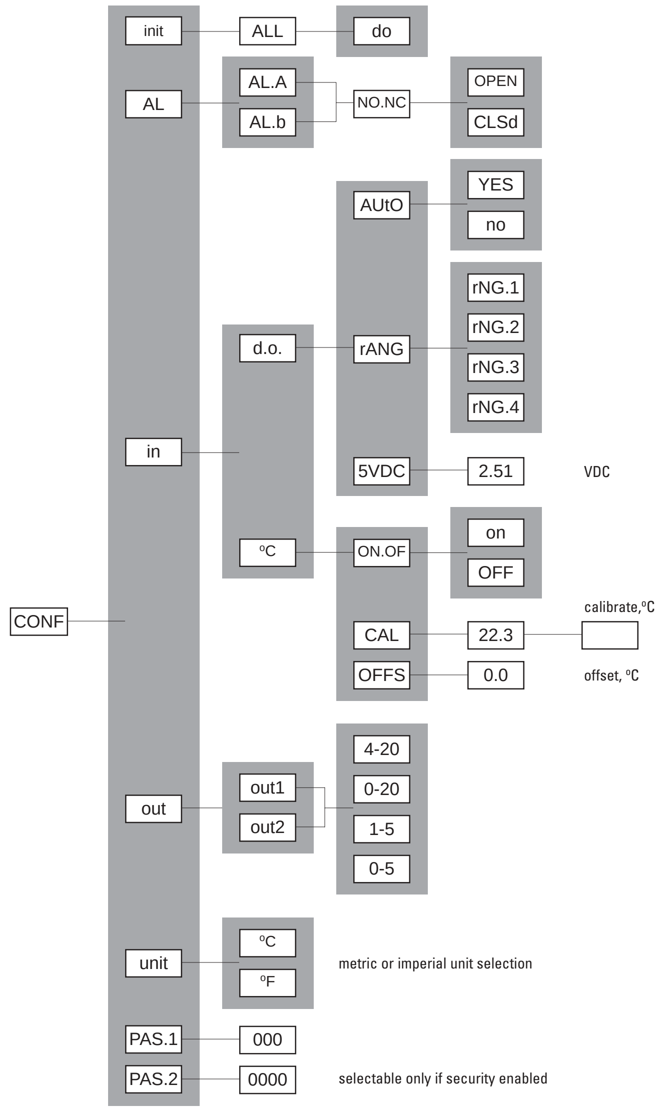


FIGURE 14 CONFIGURATION MENU

Start-Up and Normal Instrument Operation

1. Install the Orion 1816DO Monitor according to the instructions in INSTRUMENT PREPARATION. Verify power supply has been wired for proper voltage and instrument is suitably grounded.
2. Turn on flow at sample inlet.
3. Power up the 1816DO Monitor.
4. The startup procedure will begin by alternately flashing [tESt] and [- -] while performing the memory tests.
5. The analyzer will display in sequence the analyzer number, in this case [1816], and the program version number, e.g. P1.10.
6. The display test lights each of the implemented display segments in turn. At the same time, each of the LEDs will be lighted in turn.
7. If the analyzer passes all the tests, then the hardware is functioning properly, and the analyzer will proceed to display dissolved oxygen.
8. If the analyzer displays +Err, this indicates that the dissolved oxygen input is offscale. The error LED will be lighted as long as either the dissolved oxygen or the temperature input is off-scale. An off-scale error can indicate that a sensor is not in solution, is off-scale, or is not connected properly. If the error LED remains lighted, then press the Error key to see what errors have been detected by the analyzer.
9. After completing the above steps, the monitor is now in normal operational mode. Analyzer settings and parameters can be viewed and/or changed at any time using the keypad. Refer to the menus starting with Figure 11. The areas shaded in dark gray indicate program settings which can be changed by the user. Menu areas shaded in light gray are view-only menus.

Initial Instrument Set-Up

Refer to Appendix A for a listing of factory default settings used by the analyzer. Before putting the monitor into operation, verify the monitor's settings to ensure that they agree with the intended set-up. For a more detailed description of any setting, refer to the appropriate section of this instruction manual.

1. Change defaults for the alarms. Set alarm function (high, low, deviation, fault alarm) input (D.O., temperature), differential, setpoint, and on/off switch. Set the normally open/normally closed configuration of the alarm contacts in [CONF] [AL]. The program setting must reflect the actual NO/NC wiring.
2. Change defaults for the outputs. Set input (D.O., temperature), high limit, low limit, and on/off switch. Each output can be calibrated for 4-20 mA, 0-20 mA, 1-5 VDC, or 0-5 VDC.
3. Set preferences for metric or imperial units in [CONF] [unit].
4. If desired, install password security.

Moving Around in the Menu

The layout of the program is shown in the menus found in Figure 11 and the following.

The analyzer remembers where home base is. It remembers which areas of the menus you used last, and it will loop around columns in the menu for you. You can explore the menu with the arrow keys to find any capability and simply press SAMPLE to return to home base.
Then use the Right arrow key to return to exactly where you were.

Home Base - Press Sample
The SAMPLE key's function is to provide a known starting point displaying the home sample or home input. The SAMPLE key is usable from anywhere in the menu.

The dissolved oxygen display is the default home base display for the analyzer. The analyzer's inputs, dissolved oxygen and temperature, are arranged underneath each other at the left-hand side of the menu. Use the Up or Down arrow key to display each of the readings in turn.

From anywhere in the menu the SAMPLE key can be used to return to the dissolved oxygen or home sample display. The program will safely abort whatever it was doing at the time and return to display the dissolved oxygen sample.

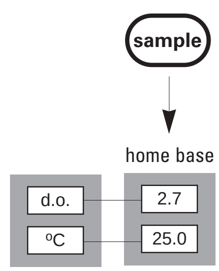


FIGURE 15 HOME BASE

Features

1. The analyzer has a built-in timer which returns the program to displaying the home base if no key has been pressed for 15 minutes. This time-out has the same effect as pressing the SAMPLE key. If security has been enabled, as well, the timeout will change the access level back to 0 or 1 automatically, which gives the user read-only access. The user will have to enter an appropriate password to go to a higher access level. If output hold for dissolved oxygen is in effect, the same timer will release the output hold.
2. When displaying the home base, you can press Left to show which of the samples is displayed. Pressing Right displays the same sample again.
3. If the temperature input does not show up in the menu and cannot be selected, then it has been turned off in the configuration step. Each input can be turned off and thereby effectively 'disappear' from the menu if it is turned off in the configuration menu.

Arrow Keys

The four arrow keys on the keypad are used to move around the menu. The same keys can have other functions as well, e.g., see Edit Mode, but when moving from frame to frame in the menu these keys work as expected.

Example:
Press SAMPLE to make sure that you are at home base. Press the Right arrow key. One of the prompts in the column starting with [out] will be displayed. Use the Up or Down arrow keys to display the prompt above or below. If the prompt at the top or the bottom is displayed the program will loop around. Press the Up or Down key until [AL] is displayed. Press the Left key to return to the dissolved oxygen display. Press the Right key again and [AL] will be displayed.

Edit Mode

Edit mode is used to change a numeric value or to select between different options. The values and settings which can be edited are identified by the darker shading in the menus. Any frame which has a white background cannot be modified by going into edit mode, but can be viewed.

Editing by Selecting a Setting
Examples of selecting a value are on/off settings and switching between different alarm types. Editing a value is like picking an option from a list. You can see only one item on the list at a time.

Example:
Turn alarm A off. From the menu select [AL] [AL.A] [ON.OF]. The analyzer will now display either [ON] or [OFF], which are the two choices. To change the setting, press ENTER to go into edit mode. The display will start blinking. Use the up or down arrow key to switch between the possible options, which in this case are [ON] and [OFF]. When [OFF] is displayed, press ENTER again to accept the new setting and leave edit mode.

Editing a Numeric Value
Numeric values such as an alarm setpoint are adjusted by going into edit mode and then adjusting each digit until the new value is displayed. Use the left and right arrow keys to move between digits and use the up and down arrow keys to adjust each digit.

When you press ENTER to go into edit mode two things will happen. First, the last digit will start blinking to show that this digit can be changed. Second, any blank spaces will change to zeros and a plus or minus sign will appear. Now each digit can be accessed. Change between positive and negative numbers by switching between plus and minus sign using the up or down arrow key when the plus/minus segment is blinking.

Press ENTER again to leave edit mode. Now before the new value is changed, the analyzer will check the new value to make sure that it is within range. If the new value is lower than the lowest value allowed for that frame, then the analyzer will use the lowest allowable value instead of the new value you have entered. Likewise if the new value you entered is higher than allowable, then the highest allowable value is used instead. The analyzer will display whatever value it has stored in memory.

Example:
Change the alarm A setpoint from 10 to 20. From the menu select [AL] [AL.A] [Set]. The current setpoint (e.g., [10]) will be displayed. Press ENTER to enter edit mode. The display will change to [+0010] and the last digit will start blinking. Press CANCEL to move left one digit. The second digit from the end will now be blinking. Press the up arrow key to change the '1' to '2'. Press ENTER again and the display will change from [+0020] to [20] indicating that the new value has been stored in memory. The alarm A setpoint has now been changed from 10 to 20. Press the left arrow key to display [Set], [AL.A] etc.

Summary of Key Functions in Edit Mode

error — Enters edit mode. The entire display or a single digit will blink to indicate that the analyzer is in edit mode. Press the Enter key again to leave edit mode and accept the new value.

▲ — Adjusts blinking digit upward or selects the previous item from the list. If a ‘9’ is displayed then the digit will loop around to show ‘0’.

▼ — Adjusts blinking digit downward or selects the next item from the list. If a ‘0’ is displayed then the digit will loop around to show ‘9’.

▶ select — Numeric Values only: move to the right one digit. If blinking is already at last digit, display will loop to the ± sign on the left.

◀ cancel — Numeric Values: move left one digit. If blinking is at the ± sign, then blinking goes to the last character.
Settings: Otherwise leave edit mode without doing anything.

Input On/Off Switch

The temperature input has been provided with an on/off switch. The most common use of this feature is to ‘turn off’ the temperature input if no temperature compensator or temperature sensor has been installed. Turning off an input will make the temperature [^{o}C] display at the left side of the menu disappear, as if it did not exist.

Refer to Figure 14 for the configuration menu.

Metric or Imperial Units

By default the analyzer will use metric units. This means that temperature will be displayed using degrees Celsius and that the prompt for the temperature input will be [^{o}C]. Using metric units, the pressure is displayed as kPa. The analyzer can also be made to use imperial units. Using imperial units, temperature will be displayed using degrees Fahrenheit and the prompt for the first temperature input will be ^{o}F instead of ^{o}C. Pressure will be displayed as PSI throughout the program.

For practical reasons, the temperature input is always identified as ^{o}C throughout this instruction manual and in the menus.

To select imperial units for the analyzer, select [unit] from the configuration menu, then go into edit mode and change the [^{o}C] prompt to [^{o}F]. Since this is a global setting, both the units used for temperature and for pressure will change.

Error Messages

To display errors detected by the analyzer, select [Err] from the main menu. If there are no error messages, [NONE] will be displayed; otherwise scroll through the error list using the Up and Down arrow keys.

Error messages are numbered. Errors are identified as [En.e] where n is the input number and e is the error number. For example, E1.1 is error 1 for the dissolved oxygen input.

Off-scale errors are not numbered and are identified as [+Err] and [-Err], depending on whether the input is at the top or the bottom of the scale. The off-scale error is displayed instead of the sample reading and does not show up in the error menu with the numbered error messages, if any.

Errors can be acknowledged but cannot be removed from this list directly; each error/caution will be removed automatically when appropriate, e.g. errors associated with improper calibration will be cleared after a successful calibration.

The error LED will be on as long as there is an unacknowledged error message or as long as any input is off-scale. Each source of error must be removed or acknowledged before the error LED will go off.

If no electrode or sensor is attached to an input, it may be most convenient to ‘turn off’ the input. For example, if there is no temperature input, the temperature display would consistently be off-scale without a resistor across the input terminals, causing the error LED to always remain lighted.

Acknowledging an Error Message
To turn off the error LED and shut down the external fault alarm contact, the error must be acknowledged. To acknowledge the error, select [Err] from the main menu or press the Error key. Us the Up or Down arrow key until the error message to be acknowledged is displayed.

Errors are displayed with either a ‘+’ or a ‘-’ sign in front. The ‘+’ sign is used to indicate an active or unacknowledged error, the ‘-’ sign indicates an inactive or acknowledged error. Acknowledging the error will change the sign from ‘+’ to ‘-’. Press ENTER to go into edit mode. The ‘+’ to ‘-’ sign will be flashing. Use the Up or Down arrow key to change the sign, then press ENTER again.

Table I
Error Codes

Error Code	Message
E1.1	Electrode has not stabilized after 5 minutes of calibration
E1.2	Sensor efficiency would be more than 500%. Previous setting retained.
E1.3	Sensor efficiency would be less than 30%. Previous setting retained.
E1.5	Temperature compensator for dissolved oxygen not working.
+Err	Reading off scale (high).
- Err	Reading off scale (low).
E4.1	Alarm ‘A’ high alarm
E4.2	Alarm ‘A’ low alarm
E4.3	Alarm ‘A’ deviation alarm
E4.4	Alarm ‘A’ fault alarm
E5.1	Alarm ‘B’ high alarm
E5.2	Alarm ‘B’ low alarm
E5.3	Alarm ‘B’ deviation alarm
E5.4	Alarm ‘B’ fault alarm

Shutdown and Start-up Procedure

NOTE: If Orion 1816DO monitor will be shut down for more than 24 hours, it is essential to remove the membrane module in order to maximize lifetime.

1. Remove white electrode cap and membrane module.
2. Rinse electrode with pure water and wipe to remove any trace of internal fill solution.
3. Rinse membrane module, carefully blot dry, and store in original plastic case in which it was shipped.
4. Replace white electrode cap. The following steps should be taken if a loss of sample flow is expected for more than three days. These procedures will prevent possible build-up of oxidation products in the sensor.

Shutdown
1. Shut off sample flow prior to the flowcell inlet.
2. Shut off drain flowcell to stop oxygen entering.
3. Leave power on.
4. Keep flowcell full of ppb dissolved oxygen water.
5. Since the sensor consumes small quantities of dissolved oxygen, it will store for months in a sealed flowcell if the power is on or if the cell leads are shorted.
6. If it is necessary to turn the power off, first remove and disassemble the sensor. Rinse internals with pure water, and blot dry. Turn off power. A disassembled sensor stored in a clean dry container has years of shelf life.

Start-Up, if Stored in a Sealed Flowcell
1. Open drain valve.
2. Open sample inlet valve.
3. Read ppb dissolved oxygen.

Start-up, if Stored Disassembled and Dry
1. See INSTRUMENT PREPARATION section in this manual.

Flow Off
If the analyzer is expected not to have flow for time periods less than seventy-two (72) hours, leave the instrument on and either neglect its output or put the analyzer in standby mode. If the time is expected to be greater than seventy-two (72) hours, follow shutdown procedures.

Standby Mode

Standby mode can be selected from the main menu. In standby mode the alarms will not function and the 4-20 mA outputs will go to 4.00 mA. When SAMPLE is pressed both the outputs will show [StbY] instead of the normal input measurement.

The monitor will not resume normal operations until it is taken out of standby mode. While in standby mode the entire menu and all settings are accessible to the operator, as before. None of the settings will take effect until the analyzer is returned to normal operation.

The standby feature is protected by security level 2.

OUTPUTS

Dual Output Signals

Two assignable 4 to 20 mA output channels are provided. The user may configure the analyzer to determine which input signal will be transmitted by each 4 to 20 mA output channel. Each output channel can be configured to transmit a dissolved oxygen or a temperature signal. Out2 can also be used to transmit the range number for out1.

The output channels function independently of each other. Each output channel has a separate on/off switch and adjustable low- and high span adjustments. It is normal, for example, to transmit two dissolved oxygen signals using both out1 and out2, with each output using a different set of low- and high span adjustments. Output settings are selected from the [out] menu.

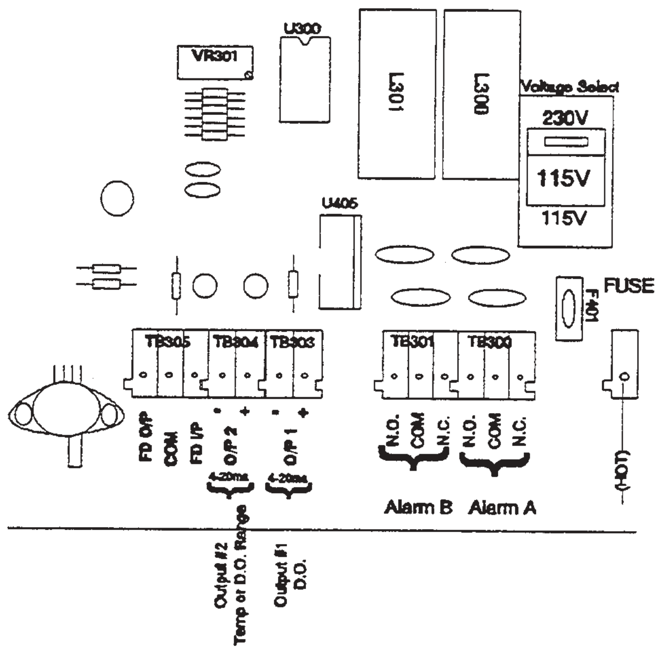


FIGURE 16 OUTPUT WIRING

Wiring and Calibration

Refer to Figure 16 for wiring instructions for the output channels. The factory default is to calibrate the outputs for 4-20 mA output. The outputs can also be calibrated for 0-20 mA output. For calibration, refer to Calibration of 4 to 20 mA Outputs in the TROUBLESHOOTING section.

0-5 VDC or 1-5 VDC output can be achieved by placing a 250 ohm, 1% resistor across the 4 to 20 mA output.

To make the program display of the current output, i.e. [out] [out1/2] [cur], agree with the calibrated output, the program configuration needs to agree with the hardware calibration. The setting in [CONF] [out] [out1/2] can be changed to 0-5, 1-5, 0-20, and 4-20 to agree with the hardware calibration of the particular output.

Output Span Adjustment

To adjust the output span or output 'window', set [LO] to correspond to the low end of the scale or 4 mA output, and set [HI] to correspond to the high end of the scale or 20 mA output. The analyzer will automatically scale the output according to the new settings. Practically any combination of output settings can be set.

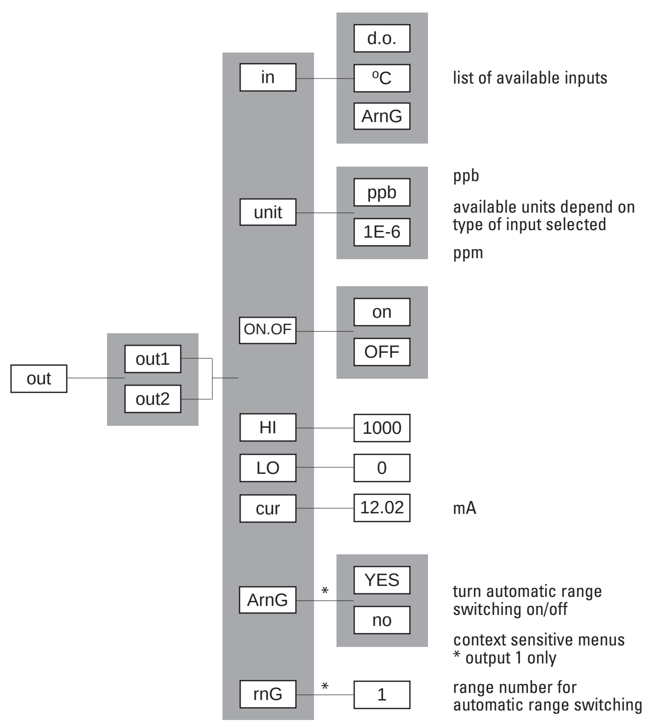


FIGURE 17 OUTPUT MENU

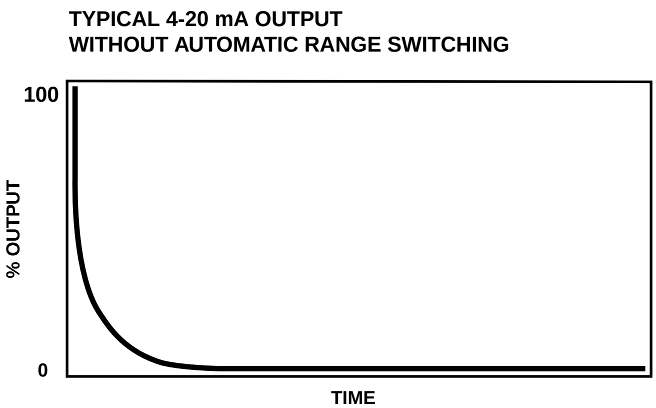


FIGURE 18 OUTPUT WITHOUT RANGE SWITCHING

Reversing the 4 to 20 mA Output
The low scale setting will normally be lower than the high scale setting. It is possible to reverse the output or 'flip the window' by reversing the settings of the low and high scale.

Example:
Define an output window from 0 to 100 pbb dissolved oxygen with 100 ppb corresponding to 4 mA output and 0 ppb corresponding to 20 mA output. Set [LO] to 100 and set [HI] to 0.

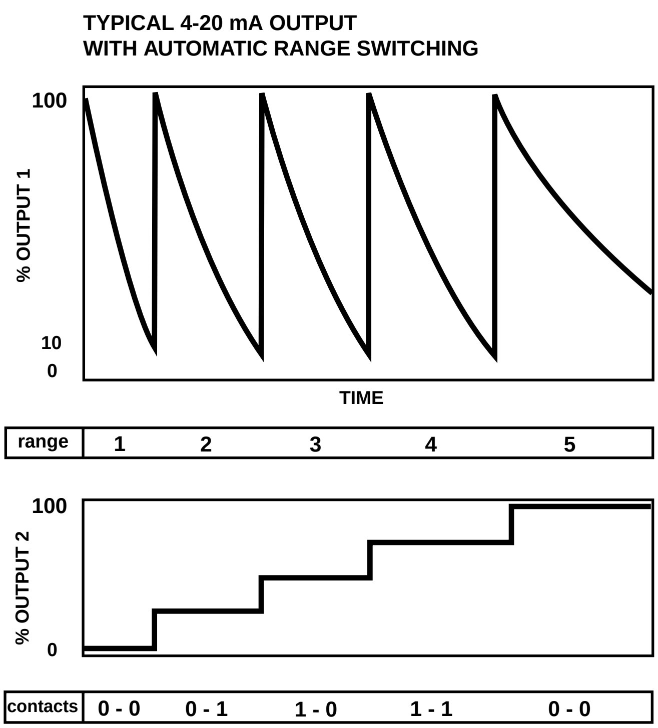


FIGURE 19 OUTPUT WITH RANGE SWITCHING

Output #1 Automatic Range Switching

Automatic range switching greatly enhances the resolution capability of the 4-20 mA output. A typical application would track the dissolved oxygen input from 0 to 20000 ppb. As soon as the level drops below about 1000 ppb, a typical recorder would be able to show very little resolution. Figure 18 shows typical recorder output. The alternative of having an operator change the scale adjustment is impractical in most cases.

Automatic range switching will automatically expand the span adjustment by a factor of 10 each time the output level is within the bottom 10 per cent of the scale. With automatic range switching in effect for out1 the output will adjust automatically over 5 ranges, moving from range 1 which is 100% of full scale through range 4 which is 10% of full scale ro range 5 which is 0.01% of full scale. For dissolved oxygen, this means that with full scale setting of 20 ppm, the output will automatically switch down through the different ranges to range 5 which represents 0 to 2.0 ppb.

While automatic range switching is most practical for the dissolved oxygen input, the concept will work for the temperature input as well.

A hysteresis is built into the output logic to avoid having the output switch between ranges too frequently, thereby painting the chart recorder. The output will stay on the current range if the output level is between 9.5 and 100% of the current scale. The output will not switch downscale or to the next highest range number until the output reaches 9.5% of the current scale. The output will switch upscale again when the output reaches 100% of the current scale.

Enabling Automatic Range Switching
Only out1 has automatic range switching available. From the menu select [out] [out] [ArnG], then edit the setting to show [YES]. A common setting for [LO] is 0, which is the lowest possible value for the DO input. Set the [HI] value to the full scale value for range 1. The [unit] selection for DO should be [1E-6] which represents ppm.

With automatic range switching for output1 enabled, you can tell at the analyzer which range output1 is on by selecting [out] [out1] [rnG] from the menu. This frame gives a live update of the range number. The [rnG] frame can only be selected from the menu if [ArnG] is set to [YES].

Example of Range Switching for D.O. Input
Figure 19 shows the effect of adding range switching to the first 4-20 mA output. The first graph shows the DO level coming down after a calibration, but has virtually no resolution at the operating level. The second graph shows the 4-20 staying with 10 to 100% of scale by automatically switching between ranges. Only on the last range, range 5, is the output of the 4-20 allowed to go below 10% of scale.

To achieve results similar to those in the graph, use the following settings. For output 1 [in] = [d.o.], [ON.OF] = [on], [unit] = [1E-6] (for ppm), [HI] = 2-, [LO] = 0, [ArnG] = [YES]. For output 2 [in] = [ArnG], [ON.OF] = [on], [LO] = 1, [HI] = 5. To use the alarm contacts for range indication, set [AL] [ArnG] to [on].

Table 1 summarizes the results for these settings.

Remote Indication of Range

Once output 1 is set to switch between ranges automatically, you need to be able to indicate to a recorder or a digital control system which range number output 1 is on. This task can be accomplished either by using the alarm contacts or by using the second 4-20 mA output. The analyzer will also allow both methods to be used simultaneously.

TABLE 2
EXAMPLE OF RANGE SWITCHING FOR DO INPUT

Range number	Output 1, % Full Scale	Output 1, Scale ppb DO	Output 2, mA	Relay Contacts
1	100.00	20000	4.00	A=0, B=0
2	10.00	2000	8.00	A=0, B=1
3	1.00	200	12.00	A=1, B=0
4	0.10	20	16.00	A=1, B=1
5	0.01	2	20.00	A=0, B=0

Using the Relay Contacts
The alarm contact method uses the two alarm contacts to distinguish between ranges. With two contacts there are four possible combinations. Ranges 1 and 5 use the same combination. This duplication of codes should not present a problem. First of all, the input may never get down this far and secondly, the operator should be able to distinguish between ranges 1 and 5 after output1 has gone through ranges 2, 3, and 4. The on/off combinations for the A and B contacts are shown in Table 1.

Set the alarm contacts for range indication by selecting [AL] [ArnG] from the menu, then editing the setting to show [on]. While the alarm contacts are being used for remote range indication of output1, the alarms will continue to function as normal, i.e. LED indication and alarm type display in SAMPLE frame will continue. It is not possible to use an alarm contact for alarm indication and range indication at the same time. Also note that while the alarm contacts are being used for range indication, the normally open/ normally closed configuration will be observed. See Figure 14.

Using the Second 4-20 mA Output
A more versatile method for indicating the range number for output1 remotely is to use output2. The following settings for output2 will transmit the range number: [in] = [ArnG], [ON.OF] = [on]. Also set the [HI] and [LO] parameters to indicate which values represent 4.00 and 20.00 mA.

Unit Selection

The output module will be using different units for its high and low settings, depending on the input selected. Select [unit] from the output menu to display the units in use for this output.

The temperature input will use different units depending on whether metric or imperial units are selected -Celsius units for metric and Fahrenheit units for imperial units. The choice between metric or imperial units is made in the configuration menu. See Figure 14.

The DO input allows the user to select between ppm and ppb units. Edit the unit setting to choose the desired units for the HI and LO settings.

Testing With Simulated 4 to 20 mA Output

Select [cur] from the output menu to display the signal currently transmitted by the output channel. The signal is displayed in mA. The display will be updated as the output signal changes based on the input signal and the output settings.

To simulate a different 4 to 20 mA output signal press ENTER to enter edit mode. Use the Up or Down key to display the desired signal needed for testing the output signal. Press ENTER to have the displayed value take effect. The output signal will change to transmit the displayed value. This process can be repeated as often as necessary.

The output signal is held at the displayed level until the program leaves this part of the menu.

Troubleshooting and Servicing
See also the Troubleshooting, Electronic Hardware Alignment section for troubleshooting and servicing procedures.

TABLE 3
USING SECOND 4-20 mA FOR RANGE INDICATION

Range Number	LO=0, HI=5	LO=1, HI=5	LO=5, HI=1	LO=5, HI=0
OUT2=OFF	4.00	4.00	4.00	4.00
1	7.20	4.00	20.00	20.00
2	10.40	8.00	16.00	16.80
3	13.60	12.00	12.00	13.60
4	16.80	16.00	8.00	10.40
5	20.00	20.00	4.00	7.20

ALARMS

Two alarms, alarm A and alarm B, are a standard feature for the 1816DO monitor. Each alarm has an alarm contact associated with it which can be used for remote alarm indication or for control functions. The two alarms function independently of each other. Either alarm can monitor the dissolved oxygen or the temperature input.

Each alarm features an adjustable setpoint, user-selectable alarm type, adjustable differential (also called hysteresis), and an on/off switch. The alarm types which are available are high, low, deviation, and fault alarm. Alarms can be set anywhere between 0 and 9999 ppb or ppm for the dissolved oxygen input or -5^{o}C and 105^{o}C for the temperature input. The differential setting is adjustable from 0 up to 100 ppb or ppm for dissolved oxygen.

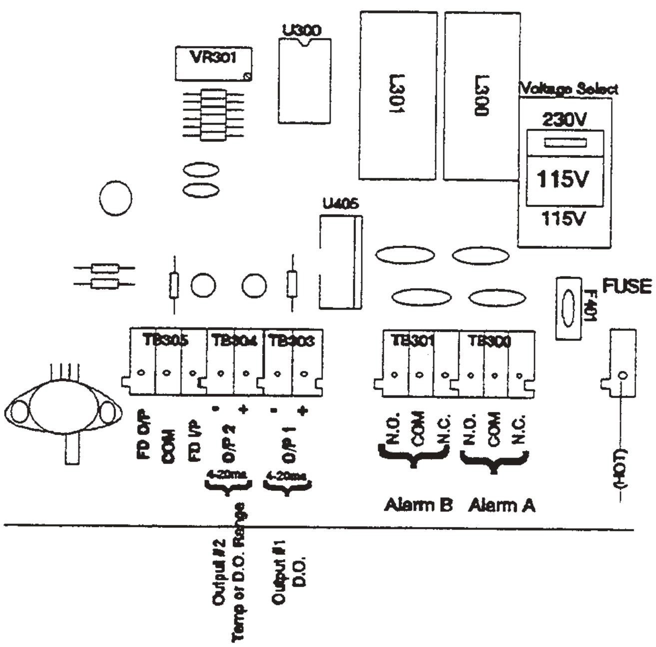


FIGURE 20 ALARM WIRING

Wiring and NO/NC Contacts

Refer to Figure 20 for the alarm wiring diagram.

The alarm contacts for alarms A and B may be wired as normally open or normally closed. By default the 1816DO monitor assumes the alarm contacts are wired normally open. A normally open alarm contact will be inactive if there is no alarm condition and will be active when there is an alarm condition. If the program configuration and the wiring for each alarm do not match then the incorrectly configured alarm contact will generate an alarm when there is no alarm condition and vice versa.

Refer to Figure 14 for the configuration menu. Select [CONF] [AL] from the menu.

The normally open/normally closed configuration selected will remain in effect even when the alarm contacts are used to indicate the range number for the first 4-20 mA output.

Use of Alarm Contacts

By default the alarm contacts will be used to indicate alarm conditions. If there is an alarm condition for either alarm, then the alarm will be indicated using both the alarm LED and the alarm contact. This usage of the alarm contacts is selected by setting [AL] [AL.A] to [OFF].

The alarm contacts can also be used for remote indication of the range number for the first 4-20 mA output. In this case the alarms will continue to function. An alarm is indicated using the alarm LED, but not the alarm contact. This usage of the alarm contacts is selected by setting [AL] [AL.A] to [on]. Remote range indication is described in the section describing the 4-20 mA outputs.

Unit Selection

The alarm module will be using different units for its settings, depending on the input selected. Select [unit] from the alarm menu to display the units in use for this alarm.

The DO input allows the user to select between ppm and ppb units. Edit the unit setting to choose the desired units for alarm settings.

The temperature input allows the user to select between ^{o}C and ^{o}F units. Edit the unit setting to choose the desired units for alarm settings.

High or Low Alarm
A high alarm is set when the dissolved oxygen rises above the setpoint and is cleared when the dissolved oxygen drops to below the setpoint minus the differential. A low alarm is set when the dissolved oxygen drops below the setpoint and is cleared when the dissolved oxygen rises to above the setpoint plus the differential (see figures below). The differential has the effect of setting the sensitivity of the alarm. The differential provides a digital equivalent of a hysteresis.

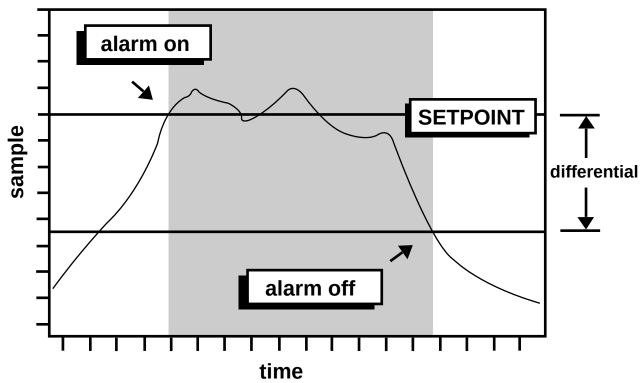


FIGURE 21 HIGH ALARM

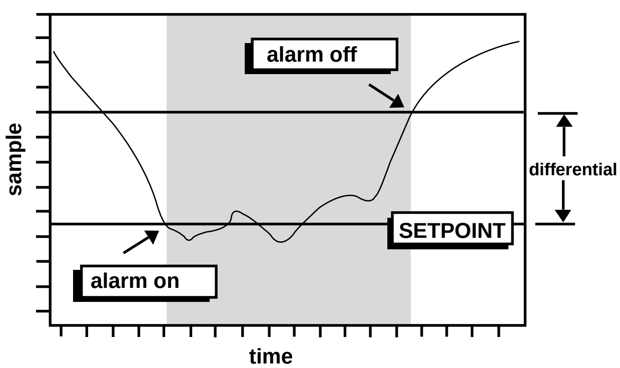


FIGURE 22 LOW ALARM

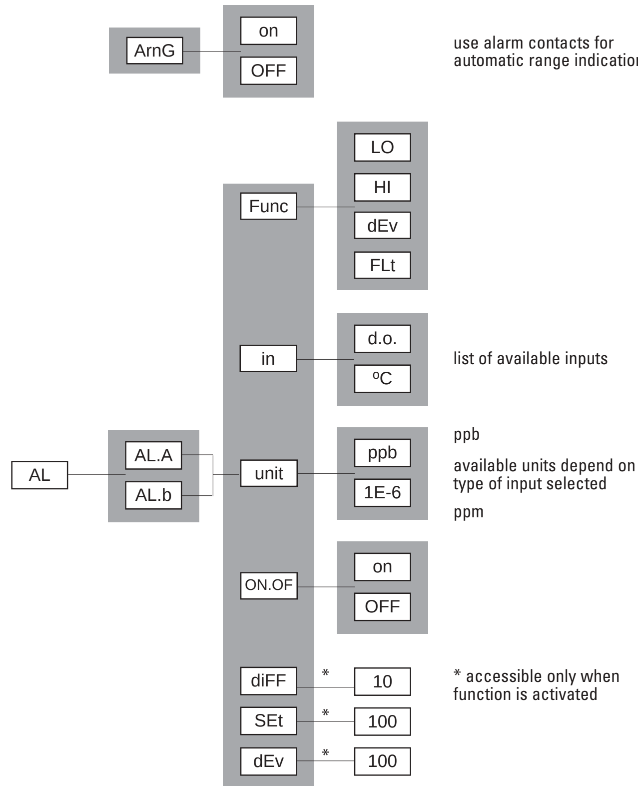


FIGURE 23 ALARM MENU

Deviation Alarm
A deviation alarm is practical when the process is expected to stay within a certain range. An alarm will be set if the input deviates too far from a setpoint. Please note that the [dEv] frame only shows up in the menu after the alarm function has been changed to deviation alarm, since it would have no effect for a high, low or fault alarm.

Example: if the dissolved oxygen is expected to stay between 100 and 200 ppb, then we would set [in] to [d.o.], [Func] to [dEv], [Set] to 150, and [dEv] to 50. Effectively we simultaneously have a high alarm at 200 ppb and a low alarm at 100 ppb.

The differential setting will continue to function as for high and low alarms.

Fault Alarm
A fault alarm for an input will be set when anything goes wrong with that input. Something is wrong with an input if the input is off-scale or an unacknowledged error or caution message exists for that input.

To use an alarm as a fault alarm, select [FUNC] from the alarm menu, then select [Flt]. To enable the alarm, make sure the on/off switch is set to [ON].

The setpoint and differential for the alarm have no effect when the alarm is used as a fault alarm.

Alarm Indication
If there is an alarm condition on either alarm A or B, the error menu will indicate the alarm type using an error number. In case of an alarm the error LED on the front panel will be lighted. Table 3 lists the error codes used to indicate alarm conditions. In addition, an alarm condition for an input will cause the sample display for that input to alternate with the alarm function display, either [LO], [HI], [dEv], or [Flt]. Press SAMPLE, then use the Up or Down key to display each of the two samples, if necessary. Each sample frame will first display the sample reading, then after two seconds the alarm type for that input, if any.

TABLE 4

ERROR CODES FOR ALARM CONDITIONS

Error Code	Meaning
E4.1	Alarm ‘A’ high alarm
E4.2	Alarm ‘A’ low alarm
E4.3	Alarm ‘A’ deviation alarm
E4.4	Alarm ‘A’ fault alarm
E5.1	Alarm ‘A’ high alarm
E5.2	Alarm ‘A’ low alarm
E5.3	Alarm ‘A’ deviation alarm
E5.4	Alarm ‘A’ fault alarm

Using Alarms for On/Off Control

The alarms can also be used for process control. The alarms contracts will then function as on/off signals for switches controlling a valve, pump, motor, etc. The setpoint determines the control point of the system and the setting of the differential controls the amount of corrective action before a controlled shut-off occurs.

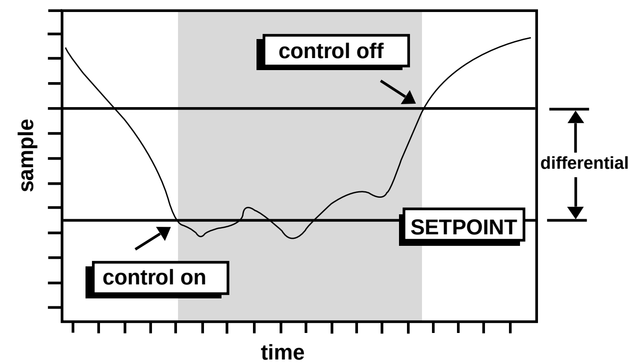


FIGURE 24 LOW CONTROL

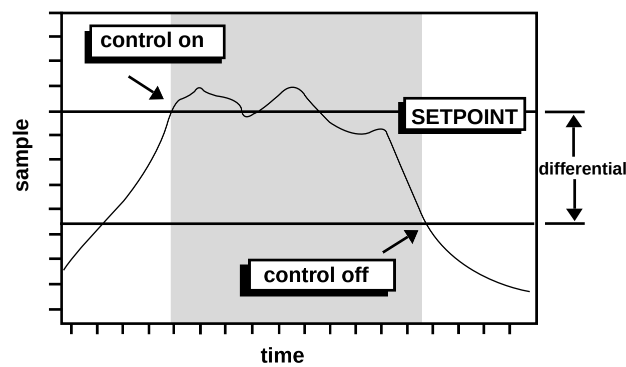


FIGURE 25 HIGH CONTROL

SERIAL COMMUNICATIONS

Serial communications give the analyzer the ability to communicate with a communication program running on an IBM compatible personal computer or with any computer which is able to capture and process serial data.

No knowledge of data formats is required if a communications program applied by Orion is used. The description of the data format supplied in this section is needed only if data sent out by the 1816DO needs to be captured by a customer's computing device.

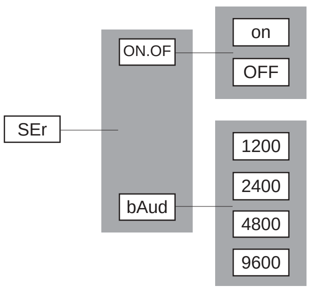


FIGURE 26 SERIAL

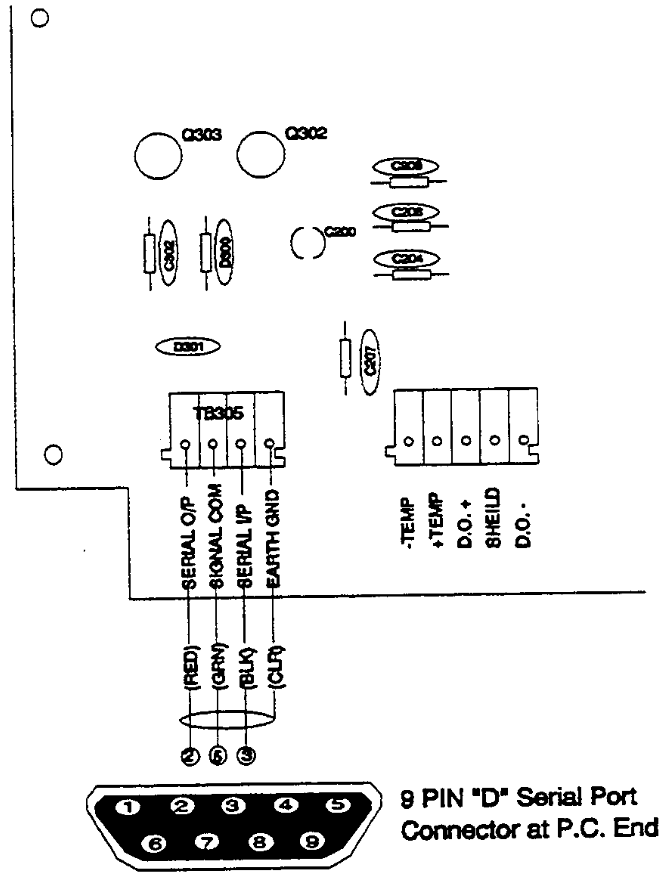


FIGURE 27 SERIAL COMMUNICATIONS WIRING

Wiring and Enabling

To connect the 1816DO monitor to a serial port, consult Figure 27 for the wiring diagram and component locations. The 1816DO monitor uses 8 data bits, no parity, and 1 stop bit. To enable serial transmission by the analyzer, set the serial ON/OFF switch to ON and set the desired baud rate. See Figure 26.

Format of Data Frames

All data transmitted by the analyzer is transferred in the form of frames. A frame is an encapsulation of data which allows the detection of the end of the message and the addition of error checking. The end of a frame is detected by counting the number of data bytes specified in the byte count field. Application code can optionally test the integrity of the data by calculating the check byte and comparing the calculated value with that received in the check byte field.

The frame format consists of the following fields. All fields except for the data field are 8-bit unsigned bytes.

':'	STATUS	CMD#	# BYTES	DATA	CHECK BYTE

1. Recognizable start character which is the colon
2. Status byte. Normally this byte is set to 0. Application code can choose to either ignore the status byte or discard all frames with a non-zero status.
3. Command number. Determines the meaning of the data in this frame.
4. Byte count. This field specifies the number of bytes in the data field.
5. Data field. The structure of this field is determined by the type of command being sent. Lengths from 0 to 255 bytes are possible.
6. Check byte. The value of the check byte is calculated by a bitwise XOR of all bytes of the transmitted frame from the leading colon to the last data byte.

Command Structures

The structures of individual commands are explained below, presented in the form of 'C' source code. Length in bytes of character is 1, integer is 2, floating point is 4 (IEEE standard), and long is 4. Additional commands may be sent out by the analyzer which are not documented here.

```
/*command 0: Dissolved Oxygen input */
struct cmd_0 {
  unsigned int a_to_d; /*internal A/D conv. value */
  float ppb_do;           /*calculated D.O., in ppb*/
  unsigned int range_number;
    /*internal range number of DO input circuit*/
}
/*command 1:analyzer LCD display*/
struct cmd_1 {
    char display[8];
      /*analyzer display,null-terminated string*/
    char blink;
        /*FALSE = display steady,
            TRUE = display blinking*/
    unsigned long pattern;
        /*segment-by-segment bit pattern indicating*/
        /*which LCD segments are blinking*/
}
/*command 2: calculated values of the input signals
    to the analyzer*/
struct cmd_2{
    float ppb_do;/*value of DO input in ppb*/
    float degrees_celsius;
         /*value of temperature input in degrees C*/
}
/*command 3:values transmitted by the analyzer
    4-20 mA outputs*/
struct cmd_3{
    float ma_output1;
         /*value transmitted by first 4-20 mA output*/
    float ma_output2;
         /*value transmitted by second 4-20 mA output*/
}
```

CALIBRATION

Removal of the Dissolved Oxygen Sensor

1. Stop the sample flow to the dissolved oxygen sensor.
2. Release the large nut on the top of the flowcell a few times. It should only be hand tight.
3. Gently rock the dissolved oxygen sensor back and forth to ease the teflon seal back up the compression throat This lets air enter the flowcell and breaks any vacuum that would form.

CAUTION: Removal of the dissolved oxygen sensor from a sealed flowcell will vacuum stretch the thin dissolved oxygen sensing membrane. Stretching the membrane will cause slow response and higher readings at low ppb levels. Splitting the membrane will cause dissolved oxygen sensor failure.

4. Back the large nut off the rest of the threads. This gently lifts the sensor.
5. When the nut is free, slowly remove the sensor, allowing air to enter the flowcell.
6. Turn the nut and seal ring back onto the threads to keep them from getting lost.

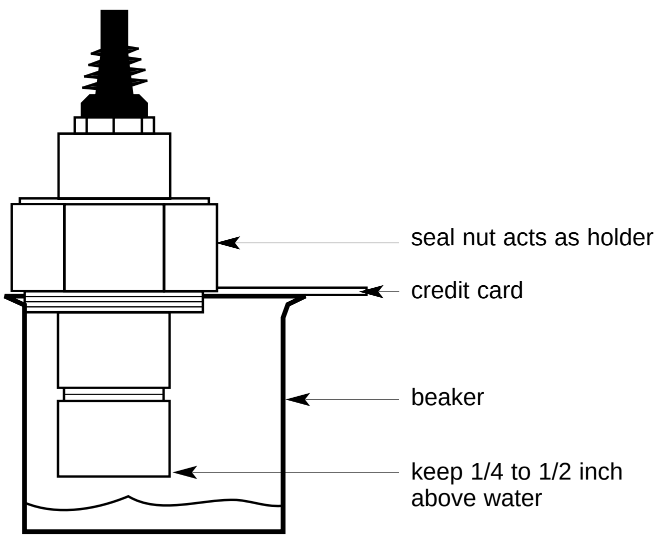


FIGURE 28 D.O. SENSOR SETUP FOR CALIBRATION

Calibration Procedure

When executing the calibration procedure the analyzer will adjust the efficiency constant for the DO cell.

1. Obtain atmospheric pressure measurement and enter into the program.
2. Remove sensor from flowcell.
3. Take the sensor and suspend it above water. See Figure 28.
4. Press the Cal key. The analyzer will show the dissolved oxygen reading. The display will be blinking to indicate that the analyzer is calibrating and testing for stability.

NOTE: The calibration is automatic from here on. As soon as the sensor reading has stabilized sufficiently the display will stop flashing and the new sensor efficiency constant will be calculated.

5. When the reading stops blinking, the calibration has been completed. The reading will be displayed using the new calibration value.
6. Press the SAMPLE key to return to normal operation. If this key is not pressed, the analyzer will return to the sample display after the 15 minute timeout.
7. Output hold will be in effect until it is turned off or until no key has been pressed for 15 minutes.
8. After a successful calibration, select [d.o.] [EFF] from the menu to inspect the new calibration value. This value is used internally to determine the analyzer gain.

It is possible to override the automatic operation of the analyzer. The ENTER key may be pressed before the electrode has stabilized, forcing the analyzer to calibrate using the current   dissolved oxygen reading.   Also, the calibration may be redone or started over at anytime. Press CANCEL to display the [CAL] frame, then press SELECT to restart the calibration.

The calibration setting will be based on the temperature used for temperature compensation and the pressure used for pressure compensation. The proper ppm dissolved oxygen reading is obtained from an internal table.   See Appendix B for a table of values used by the 1816DO monitor.

Error Checking
If the analyzer detects a problem during calibration, an error message will appear. If an error has been detected then the calibration was not successful and the previous calibration has been retained. Press any key to acknowledge the error message. Take corrective action and redo the calibration. Consult the Troubleshooting section of the manual for details. Press any key to resume normal operation after an error message has appeared.

Inserting the Sensor into the Flowcell

1. Inspect the inside of the flowcell for any foreign matter and wipe out if necessary. It should appear clean, shiny and bright.
2. Insert the assembled and calibrated sensor through the nut and seal ring. Rock back and forth to pass the ring.
3. Press slowly all the way down until the sensor firmly contacts the flowcell bottom.
4. By hand, tighten the nut firmly to get a good seal. This should be good for 5 to 10 psig.

Warning: Do not use a large wrench to tighten the nut. The plastic parts of the sensor could be broken or deformed.

Note: The flowcell is not intended for use at high pressure. The Teflon seal ring is not a tubing ferrule designed to hold against pressure.

Output Hold

The 1816DO monitor allows the user to hold the output for dissolved oxygen. Output hold affects both outputs and alarms if and when these monitor the dissolved oxygen input.

Enable output hold by changing the [d.o.] [HOLd] setting to [YES]. Output hold has the following effect:

1. 4-20 mA output signals transmitting dissolved oxygen are frozen at their current levels.
2. Alarms monitoring D.O. will maintain existing on/off condition.

The output hold remains in effect until the operator changes the [d.o.] [HOLd] setting to [no], or until no key has been pressed for 15 minutes. The 15-minute timeout ensures that output hold for dissolved oxygen will not remain in effect for longer than 15 minutes if the analyzer is left unattended.

Zero Test Technique

The best way to zero check at the point of use in the plant, is to use a sodium sulfite scrubber with a cobalt chloride catalyst (Zero Oxygen Standard).

Preparation of Zero Oxygen Standard:
To 1 liter of distilled water add 20 grams of Na_2SO_3 and 10 milligrams of Co_2Cl_2 and mix thoroughly. Ensure that the zero standard is used within 8 hours because the oxygen scavenger will be used up quickly with exposure to air.

Submerge the dissolved oxygen sensor in a deep beaker so that it is 2 to 3 inches below the surface of the zero standard. Provide gentle mixing to ensure the oxygen present is consumed. The sensor should rapidly fall to low ppb levels, thus confirming operation of the sensor.

Temperature Compensation

Almost all industrial applications encounter fluctuating temperature and need rapidly responding automatic compensation. Orion dissolved oxygen sensors have a TC built into the dissolved oxygen sensor. The TC is wired to the analyzer, allowing the 1816DO monitor to provide digital temperature compensation.

Selecting Manual Temperature Compensation

To see the current temperature compensation method used by the 1816DO monitor during calibration, select [d.o.] [tc] from the menu. See Figure 29.

At this point either [Auto] (for automatic temperature compensation), or [Set] (for manual temperature compensation setpoint) will be displayed, depending on the current setting. To change the setting from [Auto] to [Set] press ENTER to edit the current setting. The display will start blinking, indicating that a selection needs to be made. Use the Up or Down arrow key to display [Set]. Press ENTER to select manual temperature compensation.

With [Set] still displayed, press SELECT (to display and/or adjust the temperature setting to be used with manual temperature compensation. If the current value needs to be changed, press ENTER to edit the current setting. The display will start blinking. Use the Up or Down arrow key to display the desired temperature for manual temperature compensation. Press ENTER to accept the displayed value.

Barometric Pressure Compensation

The 1816DO monitor uses a manual pressure compensation method. When the monitor is calibrated, the specified pressure is used to determine the concentration of dissolved oxygen. The 100% saturation reading is affected both by temperature and by pressure. While the barometric pressure only affects the 100% saturation reading at calibration, its use eliminates calibration errors due to atmospheric pressure fluctuations that may cause all readings to be off by as much as 2%.

Atmospheric pressure is affected by altitude and weather conditions.

Setting Manual Pressure Compensation
Select [d.o.] [Pr.C] from the menu. Figure 29. The pressure setting to be used for manual pressure compensation will be displayed. If the current value needs to be changed, press ENTER to edit the current setting. The display will start blinking. Use the Up or Down arrow key to display the desired pressure for manual pressure compensation. Press ENTER to accept the displayed value.

When metric units are selected (the default), pressure is displayed in kPa. When imperial units are selected, PSI is used.

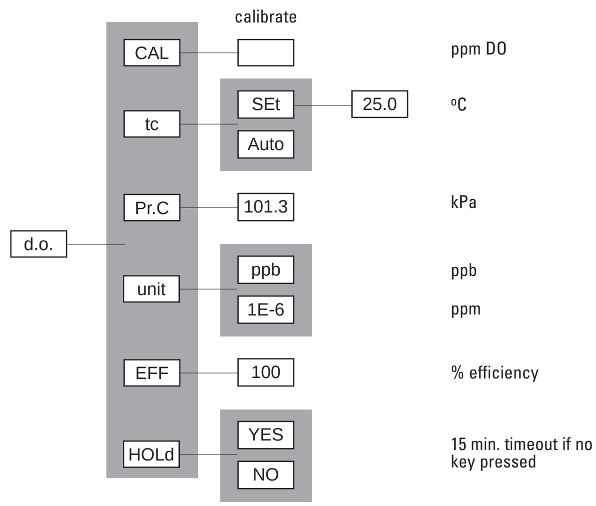


FIGURE 29 DISSOLVED OXYGEN MENU

Range - Automatic or Manual

Refer to Figure 30.

The 1816DO dissolved oxygen monitor is an auto-ranging analyzer. The analyzer has four ranges and will automatically switch between these ranges to avoid going off-scale. Under normal operating conditions the analyzer will always be configured to switch between ranges automatically. The ranges described here are part of the DO measuring circuitry. The range numbers associated with the 4-20 mA output are part of the output module and are independent of the ranges described here.

You can determine the range which the DO measuring circuit is currently using by selecting [CONF] [in] [d.o.] [rANG]. If the analyzer is using manual ranging for the DO measurement then you can go into edit mode and switch ranges. If the analyzer is using automatic ranging then this setting can be viewed only.

Manual Ranging

By default the analyzer is configured to automatically switch between ranges. The automatic switching capability can be disabled in the configuration menu by changing the setting of [CONF] [in] [d.o.] [AUtO] from [YES] to [no]. Once automatic ranging has been disabled you can manually adjust the range by changing the setting in [CONF] [in] [d.o.] [rANG].

Displayed Range

The measuring range of the instrument, e.g. 0 to 10000 ppb dissolved oxygen, is determined by the gain used by the analyzer itself and the cell current of the dissolved oxygen sensor. The displayed measuring range is determined by multiplying the cell current by the analyzer range gains.

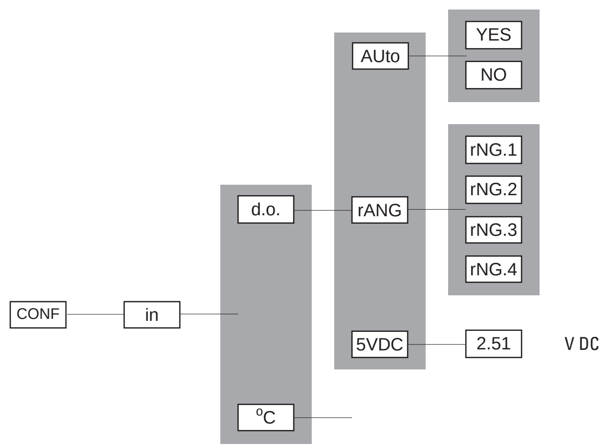


FIGURE 30 CONFIGURATION MENU FOR D.O. INPUT

SECURITY

Password Security
As part of the installation procedure you need to decide whether password security is to be implemented or not. The factory default is not security.

No password security should be necessary if you are the only user and no protection of settings is needed. Password security should be implemented for critical applications where program settings may only be changed by authorized personnel.

For minimal security Thermo Electron Corporation advises that the user set a level 2 password. Leaving the level 1 password at '000' gives the operator complete access to all areas of the program but does not allow him to change program settings in the configuration menu. With minimal security in place you prevent unauthorized users from enabling password security.

Access Levels

Access Level	Description
0	View-only access to all settings.
1	Access to all settings except for configuration menu. Usage: operator access. No changes can be made to configuration and passwords cannot be changed.
2	Access to all settings. This gives you the same access to the program when password security is not enabled. Passwords can be changed. Usage: installation, management.

Having security disabled gives you the same access to the program as being at access-level 2 at all times.

With security enabled any operator can view settings anywhere in the program. When you do not have proper access rights, the program will display [PASS] for 2 seconds, indicating that you must first enter a proper password before you are allowed to proceed.

Enabling Security

When security is disabled both password 1 and password 2 are set to '0000'. Security is enabled by setting password 2 to a non-zero value.

Select [CONF] [PAS.2] from the menu. The analyzer will display [0000]. Use the arrow keys to change the display to the desired password for level 2. You can press SAMPLE at any time to safely cancel password entry. Press ENTER to enter the password into memory and to enable password security. The analyzer program automatically returns to the configuration menu.

With only password 2 set to a non-zero value, level 2 access is required to made changes in the configuration menu but all other settings are unprotected. Effectively the user will always have at least level 1 access.

At this point password 1 is still '000'. You may optionally enable operator access control or level 1 security by changing the level 1 password from '000' to a non-zero value. Change the password by selecting [CONF] [PAS.1] from the menu, then entering an appropriate 3-digit password.

You may want to write down the passwords you set and store them in a secure place. Once a password has been set there is no way to redisplay it. Since passwords are set in the configuration menu, level 2 access is required to change either password. If you have forgotten the level 2 password, there is no simple way to regain access to the analyzer. Contact Thermo Electron if you find yourself locked out of the analyzer.

Disabling Password Security
Password security can be disabled by setting the level 2 password to '0000'. In order to change the password, you must first have level 2 access to the program.

Select [CONF] [PAS.2] from the menu, then press ENTER when the program displays [0000]. Both passwords 1 and 2 are set to '0000' and security is now disabled. The main menu will be changed to exclude the [PASS] frame, and the configuration menu will no longer have the [PAS.1] frame.

Password Example - a Quick Tour
With security disabled, select [CONF] [PAS.2] from the menu. Set the level 2 password to '0002'. Select [CONF] [PAS.1] from the menu. Set the level 1 password to '001'. Security is now enabled.

Select [PASS] from the main menu. Press Enter with [0000] displayed. The analyzer will display [ACC.0] to indicate we are now at access level 0.

Try changing the input 1 low setting. Select [out] [out1] [LO] from the menu. The current value will display. Press Enter to go into edit mode. The analyzer will display [PASS] for 2 seconds because we need to enter a password first. Level 1 security is needed to change this setting.

Select [PASS] from the main menu again. Change the displayed value to [0001], which is the level 1 password. Press Enter. The analyzer will display [good], followed by [ACC.1], indicating that the password is valid and that we now have level 1 access.

Try changing the output 1 low setting again. You will find that this time we can go into edit mode unhindered.

Select [PASS] from the main menu again. Enter the level 2 password, which is '0002'. We are going to set the level 2 password to '0000' again to disable password security. Password 2 is found in the configuration menu and therefore requires level 2 access before it can be accessed. Select [CONF] [PAS.2] from the menu. Press Enter with [0000] displayed. Both passwords are set to '0000' again and password security is disabled.

Entering a Password

With security enabled, the operator will need to enter a password to gain full access to all monitor functions. To enter a password, select [PASS] from the main menu. The analyzer will display [0000]. Use the arrow keys to display your level 1 or level 2 password, then press ENTER. The program will display [good], followed by your access level before returning to the main menu. If an incorrect password was entered the program displays [bAd] instead. Refer to the chart at left to determine how the program validates a password.

You will now have level 1 or level 2 access for as long as you are working with the analyzer. The access level will automatically be restored to level 0 after no key has been pressed for 15 minutes. This 15-minute timeout will also redisplay the main sample.

It is good practice to return the analyzer to level 0 access (or level 1 access is password 1 is set to '000') when you have finished using the analyzer. This is accomplished by selecting [PASS] from the main menu, then pressing Enter with [0000] displayed.

Passwords - A Quick Tour

Assuming that password 1 is defined and we are at access level 0, try changing the output 1 low setting. Select [out] [out1] [LO] from the menu. The current value will display. Press Enter to go into edit mode. The analyzer will display [PASS] for 2 seconds because we need to enter a password first. Level 1 security is needed to change this setting.

Select [PASS] from the main. Change the displayed value to the level 1 password, then press Enter. The analyzer will display [good], followed by [ACC.1], indicating that the password is valid and that we now have level 1 access.

Try changing the output 1 low setting again. You will find that this time we can go into edit mode unhindered.

Before walking away from the analyzer, we should disable level 1 access to prevent unauthorized users from using the analyzer. Select [PASS] from the menu again, then press Enter with [0000] displayed. The analyzer will display [ACC.0] indicating that we have returned to the lowest access level.

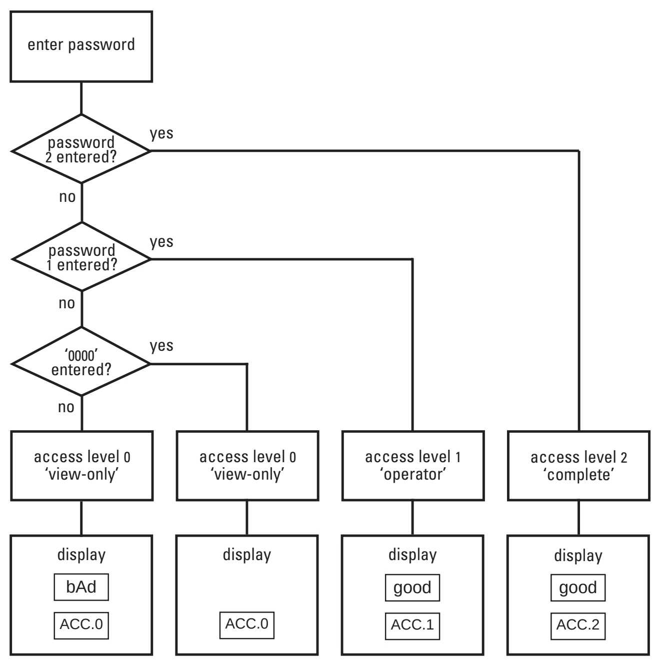


FIGURE 31 PASSWORD VALIDATION

INSTRUMENT MAINTENANCE

The dissolved oxygen sensors provided by Orion are designed for simple maintenance. The sensors are robust and will withstand difficult applications when properly applied and maintained. Follow instructions in this section to promote proper operation.

TABLE 5
RECOMMENDED MAINTENANCE SCHEDULE

Frequency	Operation
Weekly	Check flow rate
	Visual inspection
Monthly	Inspection of sensor calibration
Yearly	Replace Membrane Module
	Replace Electrolyte

Weekly Maintenance

1. Check that sample flow rate is between 50 and 200 mL/min.
2. Inspect unit for leakage.
3. Check that there are no error indications and displayed concentration is reasonable.

Monthly Maintenance

Certain applications may require occasional sensor cleaning.

1. Do a visual examination of the sensor cell area. If needed a soft wipe can be used to blot, plus detergent and water to remove any deposits.
2. After cleaning, rinse the sensor cell area thoroughly with demineralized water.
3. Perform a calibration and return monitor to service. Refer to the CALIBRATION section for step-by-step instructions.
4. Black or red discoloration inside the sensor cap may not cause problems. However, if after calibration the electrode response is slow, replace the electrolyte and wipe the coils and surface lightly using a soft wipe. Recharge with fresh electrolyte.
5. Place the electrode back into sample and run one hour prior to calibration. If the response time is still slow, the membrane module may need replacement. Follow Yearly Maintenance procedure. Use of an inlet filter upstream of sensor will prolong membrane life.
6. Calibrate and return the sensor to service.

Yearly Maintenance

Replacement of Membrane Module and Electrolyte

1. Unscrew the electrode cap and dump the contents.
2. Flush the cell internals with demineralized water and rinse with electrolyte.
3. Remove the old membrane module from the cell and replace with a new one. Place electrode back into sample and run at least one hour prior to calibration.
4. Calibrate, and place in service.

Assembly of the Dissolved Oxygen Sensor

This procedure should be done over a sink.

Warning: The electrolyte solution is caustic. Wear thin plastic or rubber gloves. Wash hands thoroughly with lots of water if the electrolyte comes in contact with the skin. Rinse until the slippery feel of the caustic disappears.

1. Remove the protective cap exposing the coils and silver tip. Inspect the electrode to ensure the coils are clean and the silver electrodes are bright and not tarnished. If tarnished, wipe with Kimwipe.
2. Install a membrane module in the cap with the membrane facing down so that it covers the center hole in the cap.
3. Flush the coils of the electrode with electrolyte solution. Then holding the electrode cap with membrane module installed, in a upright position, fill with electrolyte until the center cavity is full. Tilt at about 30º and add an extra 1/8 inch of electrolyte, observing that the crack around the membrane module fills with electrolyte.
4. Hold the cap like a cup, and slowly lower the electrode coils vertically down into the cap until the threads touch. Rotate the sensor body until you can see the flat area through the threads. Slowly rotate the cap on, allowing the excess electrolyte and bubbles to overflow up the flat area. Continue to slowly rotate the cap until a firm stop is reached.

Warning: Do not force the cap beyond the stop. The parts are plastic and may break.

5. Dry the sensor and blot the tip. Examine the tip - the membrane should be smooth with no wrinkles or cuts and the surface contours of the silver electrode should be clear. There should be no lines from trapped bubbles between the membrane and the silver electrode. If there are no visible problems as described here, then the sensor is ready to be put into service.

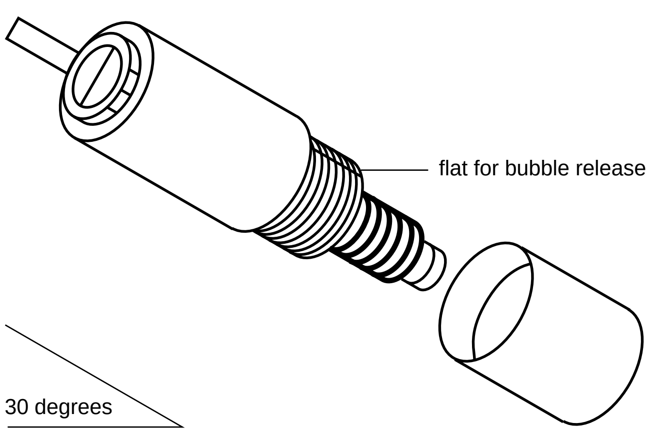


FIGURE 32 D.O. CELL ASSEMBLY

Re-Inserting the Sensor into the Flowcell

Refer to the step-by-step instructions in the calibration section.

Recommended Supplies

TABLE 6
RECOMMENDED SUPPLIES

Orion	Item
181622	Maintenance Kit contains membrane module, O-ring, and electrode internal fill solution.

TROUBLESHOOTING

The following section covers troubleshooting that can be performed, mostly without special tools or skills.

In the U.S., The Technical Edge[SM] for Orion Products can be consulted for troubleshooting advice at 1-800-225-1480 or call 978-232-6000. Outside the U.S. contact your local Thermo Electron Process Dealer.

TABLE 7

Error Messages for Dissolved Oxygen Input

Error	Description	Causes	Remedy
+ Err	Reading off scale.	-Dissolved oxygen is beyond measuring capability of range.	-Switch to automatic range switching or select higher range in [CONF] [in] [d.o.] [rANG]. -New sensor needed or analyzer needs electronic range adjustment. Contact Service Department.
0.00	No dissolved oxygen measurement.	-Sensor reading is below measuring capability of analyzer. -Open circuit.	-Open circuit - sensor not connected. -Manual range switching in effect and analyzer needs to be on lower range. -Sensor not connected or bad connection.
E1.1	Electrode has not stabilized after 5 minutes of calibration.	-Poor electrode performance; sample is not stable; interference.	-Check electrode and setup until stable reading is achieved, then redo calibration.
E1.2	Electrode efficiency would be > 500%. Previous setting retained.	-Improper electrode setup or electrode failure.	-Set up electrode, then redo calibration. Also refer to Troubleshooting Section.
E1.3	Sensor efficiency would < 33%. Previous setting retained.	-No DO signal, or signal from sensor is very weak. -Manual range switching in effect and analyzer is on low range.	-Check electrode connection, then redo calibration. -Change to automatic range switching or change range to range 4.
E1.5	Temperature compensator is off scale.	-Process outside of TC operating range of -5 ^oC to 105 ^oC. -TC not connected.	-Use manual temperature compensation. -Check TC connections or install TC.
- Err	Temperature reading off scale. Temperature < -5^{o}C.	-Temperature < -5^{o}C. -Electronic calibration necessary.	-Verify process and sensor location. -Follow procedure in Troubleshooting, Electronic Hardware section.
+ Err	Temperature reading off scale. Temperature > 105^{o}C.	-Temperature compensator not attached. -Temperature > 105 ^{o}C. -Electronic calibration necessary.	-Attach temperature compensator. -Turn off temperature input. Follow Input On/Off Switch procedure in instrument operation section. -Connect resistor to TC terminals to stimulate a constant temperature. Refer to Troubleshooting, Electronic Hardware section. -Verify process and sensor location. -Follow procedure in Troubleshooting, Electronic Hardware section.

Slow Response
Typically due to excessive sample line length and low flow, thus producing long sample transport lags. Resolve by adding a fast-flow loop with the sensor in a short side stream, or by shortening the line. Slow response can also be caused by a buildup of dirt in the sample line. In this case the problem may be alleviated by changing the take-off point or by installing a knock-out pot or sintered stainless steel filter. Consult Thermo Electron for specific solutions.

Readings consistently low or spike low
Characteristic of wiring problems between the analyzer and the sensor, an open circuit in the field wiring will result in zero cell current and a reading less than 1 ppb. Review the installation instructions in the INSTRUMENT PREPARATION section.

Readings gradually falling
The analyzer can no longer be calibrated properly. This problem is typical of sludge/slime deposits on the sensor face. The sensor will need to be cleaned. Refer to the yearly maintenance procedure in the INSTRUMENT MAINTENANCE section.

Readings trend where expected but spike high
This problem is typical of air bubbles in the sample line. If a bubble hangs up in the D.O. flow cell, you may see a high surge that slowly falls over some hours. Correct by finding air in-leakage point and stopping leak.

TIP: You can clear an air bubble stuck in the flow cell by loosening the cell retaining nut, and letting the cell rise up a bit, then pressing it back in until it bottoms.

Electronic Hardware

Alignment of Dissolved Oxygen Detection Circuit

1. Set up a precision multimeter, Fluke 8051A or equivalent, to read VDC.
2. Use the ‘D.O. +’ sensor connection, TB200-1, and ‘D.O.-’ sensor, TB200-3, as common. See wiring diagram.
3. Place analyzer on manual range selection by selecting [CONF] [in] [d.o.] [Auto] from the menu and editing the setting to read [no].
4. Set the d.o. input range to range 4 by selecting [CONF][[in] [d.o.] [rANG] from the menu and editing the setting to read [rNG.4].
5. Set the D.O. efficiency constant to 100% by selecting [d.o.] [EFF] from the menu and editing the value to read 100.0%.
6. Adjust the electronic standardize with blue trimpot VR200, located mid-board above the D.O. terminal block. Adjust the trimpot to a reading of 3.00V at TP200 while imputing 0.160VDC through a 10K 1% resistor. 0.160 VDC simulates 8240 ppb D.O. at approx 100% efficiency under above conditions.
7. Return analyzer to automatic range selection by selecting [CONF] [in] [d.o.] [Auto] from the menu and editing the setting to read [YES].

Alignment of Temperature Input Circuit
The temperature input can be adjusted both by making electronic adjustments and/or by having the program compensate for differences in offset. Both procedures are described below.

Adjusting Electronic Calibration
1. Remove any offset calculated by a previous software calibration of the temperature input. Select [CONF] [in] [^{o}C] [OFFS] from the menu and edit the offset to read 0.0.
2. Set up a precision multimeter, Fluke 8051A or equivalent to read VDC.
3. Use the ‘TEMP’ sensor connection, TB201-2, as common. See wiring diagram. Place a 100 ohm 1% resistor across T+ and T-. Adjust blue trimpot VR201, located mid-board, for a reading of 0.200 V at TP202. Refer to wiring diagram for component locations.
4. Place a 138.5 ohm 1% resistor across T+ and T-. Adjust blue trimpot VR202, located mid-board, for a reading of 4.85 V at TP202. Refer to wiring diagram for component diagrams.
5. Close case and press Sample key followed by the Down key to display the temperature reading.
6. Re-insert the 100 ohm 1% resistor and adjust as in step 3 until the display reads 0.0 $\pm$0.1 ^{o}C.
7. Re-insert the 138.5 ohm 1% resistor and adjust as in step 4 above until the display reads 100.0 $\pm$0.1 ^{o}C.

Software Calibration
To do a software calibration of the temperature input, the correct temperature needs to be known.

1. Select [CONF] [in] [°C] [CAL] from the menu. The actual temperature as measured by the temperature sensor will be shown. Edit the displayed value to the known, correct temperature. Press ENTER to leave edit mode, then SELECT to start the calibration.
2. The current temperature will be shown using a flashing display. When it looks like the input is stable, press ENTER to set the new temperature. The software offset for the temperature input will be adjusted automatically.
3. The calculated offset in degrees Celsius can be viewed by selecting [CONF] [in] [°C] [OFFS] from the menu. Whenever the hardware alignment is ‘correct’, the offset will be 0.0. The displayed offset can be edited.

Calibration of 4 to 20 mA Outputs

Use one of the following two approaches to get the analyzer to output the desired current level, and then make electronic adjustments to calibrate the output.

Approach 1: Simulated 4-20 mA Output (Self Calibration)

1. Select [cur] from the output 1 menu to display the present output current in mA. The display will be updated as the output current changes based on the input signal and the program settings.
2. To simulate a different 4-20 mA output signal, press ENTER to enter edit mode. Use the arrow keys to display the desired output needed for testing the output signal. Press ENTER to select the displayed value. The output signal will be adjusted to put out the desired current. This process can be repeated as often as necessary to output different signal levels.
3. The output signal is held at the displayed level until the program leaves this menu selection. Make calibration adjustments while the analyzer shows the output at 20.00 mA.
4. Repeat the above steps for output 2.

Approach 2: Use Voltage Source to Adjust Input

This faster calibration approach requires a voltage source for the input.

1. To calibrate output 1, set [in] = [°C]. Input a low enough signal to cause analyzer to indicated [-Err]; the analyzer will output 4.00 mA. Reverse the polarity or input a high enough signal to cause the analyzer to indicate [+Err]; analyzer will output 20.00 mA.
2. Repeat step 1 for output 2.

Tip: both outputs can be simultaneously calibrated if you set [in] = [°C] for both inputs.

Adjusting Electronic Calibration

1. Outputs are isolated from main circuit, therefore measurements are made with common at the output 2 terminal, TB304.
2. Measure output 1 ‘zero’ at TP301 (pin 8 of U304), while output 1 is outputting 4.00 mA. Reading should be between -0.870 and 0.890V. Adjust #2 voltage with VR300.
3. Change analyzer output to 20.00 mA, switch meter to mA and measure + Terminal (+ terminal of O/P 1) and adjust VR301 so that the current reads 20.00 mA. Return analyzer output to 4.00 mA and trim actual output to 4.00 mA using VR300. Check again at 20.00 mA and repeat adjustments until satisfied.
4. Measure output 2 zero at TP300 (pin 7 of U304), while output 2 is outputting 4.00 mA. The test point should read between -0.870 and 0.890V. Adjust #2 ‘zero’ voltage with VR302.
5. Change output at output 2 to 20.00 mA, switch meter to mA at TB304, + terminal of output 2, and adjust VR303 (span pot) until the current reads 20.00 mA.

Note: Zero and span are very wide range adjustments which show small interactions. Recheck zero and span to confirm good calibration.

6. If so desired, all software settings can be returned to factory default condition by following the procedure in appendix D: Resetting Computer.

Testing Relay Outputs

1. Relay output operation can be verified by testing for contact closure or continuity at each relay. To activate a relay, select [CONF] [NO.NC] [AL.A] from the menu. Press ENTER to go into edit mode, then press the Up or Down arrow key to change the normally open/normally closed configuration from open to closed. Press ENTER again to accept the new value. A closed contact should open, an open contact should close.
2. Repeat step 1 for the Alarm B contact.
3. If so desired, all software settings can be returned to factory default condition by following the procedure in Appendix D: Resetting Computer.

REPAIR AND SERVICE

For the most current warranty information, visit www.thermo.com/water.

After troubleshooting all components of your measurement system, contact The Technical Edge[SM] for Orion products. Within the United States call 1.800.225.1480 or fax 978.232.6015. Outside the United States call 978.232.6000 or fax 978.232.6031. In Europe, the Middle East and Africa, contact your local authorized dealer. For the most current contact information, visit www.thermo.com/water.

NOTICE OF COMPLIANCE

This meter may generate radio frequency energy and if not installed and used properly, that is, in strict accordance with the manufacturer's instructions, may cause interference to radio and television reception. It has been type-tested and found to comply with the limits for Class A computing device in accordance with specifications in Part 15 of FCC Rules, which are designed to provide reasonable protection against such interference in an industrial installation. However, there is no guarantee that interference will not occur in a particular installation. If the meter does cause interference to radio or television reception, which can be determined by turning the unit off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient the receiving antenna
- Relocate the meter with respect to the receiver
- Move the meter away from the receiver
- Plug the meter into a different outlet so that the meter and receiver are on different branch circuits

If necessary, the user should consult the dealer or an experienced radio/television technician for additional suggestions. The user may find the following booklet prepared by the Federal Communications Commission helpful:

"How to Identify and Resolve Radio-TV Interference Problems"

This booklet is available from the U.S. Government Printing Office, Washington, D.C. 20402.
Stock No. 004-000-00345-4.

This digital apparatus does not exceed the Class A limits for radio noise emissions from digital apparatus set out in the Radio Interference Regulations of the Canadian Department of Communications.

'Le present appareil numerique n'emet pas de bruits radioelectriques depassant les limites applicables aux appareils numeriques (de la class A) prescrites dans le Reglement sur le brouillage radioelectrique edicte par le ministere des Communications du Canada'.

ORDERING INFORMATION

Dissolved Oxygen Monitor, Orion 1816DO
100 ppt to 10,000 ppb

Orion	Description
1816DO	Low-Level Dissolved Oxygen Monitor includes electronic housing with two 4-20 mA outputs and two relay outputs, oxygen electrode complete with membrane module, stainless steel housing and attached 10 ft. shielded cable, stainless steel flow cell, maintenance kit which includes spare membrane module, O-ring, and fill solution (181622), and instruction manual. Wired for 115/220V, 50/60 Hz, 50 watts.
181621*	Dissolved Oxygen Electrode with stainless steel housing with attached 10 ft. cable and maintenance kit which includes membrane module, O-ring and internal fill solution.
181622	Maintenance kit includes membrane module, O-ring, and internal fill solution.
222609-001	O-ring seal for inlet fitting.
1816FP	Fluidics panel with needle valve and bypass with carrying handle. Used to prolong membrane life and provide portability of monitor.

*Contact Thermo Electron for availability of custom cable lengths up to 30 feet.

APPENDIX A

Default Settings

The following program settings are the default settings for the analyzer. New analyzers will have these settings unless the setup has already been customized for your application.

	Output 1	Output 2
Input to be transmitted	D.O.	Temp
Low setting	0 ppb	0.0°C
High setting	100 ppb	100°C
Units	ppb	°C
ON/OFF switch	ON	ON
Automatic range indication	OFF	-

	Alarm A	Alarm B
Input for alarm	D.O.	D.O.
Alarm function	High	High
ON/OFF switch	OFF	OFF
Setpoint	10 ppb	100 ppb
Differential	1.0 ppb	1.0 ppb

Global Units
Metric units, Temperature in degrees Celsius, Pressure in kPa.

Alarm Contacts
Configured normally open.

Security
Not enabled.

Temperature Compensation
Automatic TC using temperature input.

Input on/off configuration
The temperature input is on and will show up in the sample menu.

Serial Communications
On/off switch = OFF, baud rate 1200.

APPENDIX B

SATURATED DO VALUES

The table below lists show the concentration of dissolved oxygen in water over a range of temperature and pressure. Dissolved oxygen values are reported as parts per million. During calibration the 1816DO monitor uses the table below to determine the efficiency of the cell.

^{o}C/TORR	700	705	710	715	720	725	730	735	740	745	750	755	760	765	770	775	780	785	790	795
0	13.41	13.51	13.60	13.70	13.80	13.89	13.99	14.08	14.18	14.28	14.37	14.47	14.57	14.66	14.76	14.86	14.95	15.05	15.15	15.24
1	13.05	13.14	13.23	13.33	13.42	13.51	13.61	13.70	13.80	13.89	13.98	14.08	14.17	14.27	14.36	14.45	14.55	14.64	14.73	14.83
2	12.70	12.79	12.88	12.97	13.06	13.15	13.24	13.34	13.43	13.52	13.61	13.70	13.79	13.88	13.97	14.07	14.16	14.25	14.34	14.43
3	12.36	12.45	12.54	12.63	12.72	12.80	12.89	12.98	13.07	13.16	13.25	13.34	13.43	13.52	13.61	13.69	13.78	13.87	13.96	14.05
4	12.04	12.12	12.21	12.30	12.38	12.47	12.56	12.64	12.73	12.82	12.90	12.99	13.08	13.16	13.25	13.34	13.42	13.51	13.60	13.68
5	11.73	11.81	11.90	11.98	12.07	12.15	12.23	12.32	12.40	12.49	12.57	12.66	12.74	12.83	12.91	13.00	13.08	13.16	13.25	13.33
6	11.43	11.51	11.60	11.68	11.76	11.84	11.93	12.01	12.09	12.17	12.25	12.34	12.42	12.50	12.58	12.67	12.75	12.83	12.91	13.00
7	11.15	11.23	11.31	11.39	11.47	11.55	11.63	11.71	11.79	11.87	11.95	12.03	12.11	12.19	12.27	12.35	12.43	12.51	12.59	12.67
8	10.87	10.95	11.03	11.11	11.19	11.26	11.34	11.42	11.50	11.58	11.66	11.74	11.81	11.79	11.97	12.05	12.13	12.21	12.29	12.36
9	10.61	10.69	10.76	10.84	10.92	10.99	11.07	11.15	11.22	11.30	11.38	11.45	11.53	11.61	11.68	11.76	11.84	11.91	11.99	12.07
10	10.36	10.43	10.51	10.58	10.66	10.73	10.81	10.88	10.96	11.03	11.11	11.18	11.26	11.33	11.41	11.48	11.56	11.63	11.71	11.78
11	10.11	10.19	10.26	10.33	10.41	10.48	10.55	10.63	10.70	10.77	10.85	10.92	10.99	11.07	11.14	11.21	11.29	11.36	11.43	11.51
12	9.88	9.95	10.03	10.10	10.17	10.24	10.31	10.38	10.46	10.53	10.60	10.67	10.74	10.81	10.89	10.96	11.03	11.10	11.17	11.24
13	9.66	9.73	5.80	9.87	9.94	10.01	10.08	10.15	10.22	10.29	10.36	10.43	10.50	10.57	10.64	10.71	10.78	10.85	10.92	10.99
14	9.45	9.51	9.58	9.65	9.72	9.79	9.86	9.93	9.99	10.06	10.13	10.20	10.27	10.34	10.41	10.48	10.54	10.61	10.68	10.75
15	9.24	9.31	9.37	9.44	9.51	9.58	9.64	9.71	9.78	9.84	9.91	9.98	10.05	10.11	10.18	10.25	10.32	10.38	10.45	10.52
16	9.04	9.11	9.17	9.24	9.31	9.37	9.44	9.50	9.57	9.64	9.70	9.77	9.83	9.90	9.96	10.03	10.10	10.16	10.23	10.29
17	8.85	8.92	8.98	9.05	9.11	9.18	9.24	9.30	9.37	9.43	9.50	9.56	9.63	9.69	9.76	9.82	9.89	9.95	10.01	10.08
18	8.67	8.73	8.80	8.86	8.92	8.99	9.05	9.11	9.18	9.24	9.30	9.37	9.43	9.49	9.56	9.62	9.68	9.75	9.81	9.87
19	8.49	8.56	8.62	8.68	8.74	8.80	8.87	8.93	8.99	9.05	9.12	9.18	9.24	9.30	9.36	9.43	9.49	9.55	9.61	9.67
20	8.33	8.39	8.45	8.51	8.57	8.63	8.69	8.75	8.81	8.87	8.93	9.00	9.06	9.12	9.18	9.24	9.30	9.36	9.42	9.48
21	8.16	8.22	8.28	8.34	8.40	8.46	8.52	8.58	8.64	8.70	9.76	8.82	8.88	8.94	9.00	9.06	9.12	9.18	9.24	9.30
22	8.01	8.06	8.12	8.18	8.24	8.30	8.36	8.42	8.48	8.53	8.59	8.65	8.71	8.77	8.83	8.89	8.95	9.01	9.06	9.12
23	7.85	7.91	7.97	8.03	8.09	8.14	8.20	8.26	8.32	8.37	8.43	8.49	8.55	8.61	8.66	8.72	8.78	8.84	8.90	8.95
24	7.71	7.76	7.82	7.88	7.94	7.99	8.05	8.11	8.16	8.22	8.28	8.33	8.39	8.45	8.50	8.56	8.62	8.67	8.73	8.79
25	7.57	7.62	7.68	7.73	7.79	7.85	7.90	7.96	8.01	8.07	8.13	8.18	8.24	8.28	8.35	8.41	8.46	8.52	8.57	8.63
26	7.43	7.49	7.54	7.60	7.65	7.71	7.76	7.82	7.87	7.93	7.98	8.04	8.09	8.15	8.20	8.26	8.31	8.37	8.42	8.48
27	7.30	7.35	7.41	7.46	7.52	7.57	7.62	7.68	7.73	7.79	7.84	7.89	7.95	8.00	8.06	8.11	8.17	8.22	8.27	8.33
28	7.17	7.22	7.28	7.33	7.38	7.44	7.49	7.54	7.60	7.65	7.70	7.76	7.81	7.86	7.92	7.97	8.02	8.08	8.13	8.18
29	7.05	7.10	7.15	7.20	7.26	7.31	7.36	7.41	7.47	7.52	7.57	7.63	7.68	7.73	7.78	7.84	7.89	7.94	7.99	8.05
30	6.93	6.98	7.03	7.08	7.13	7.19	7.24	7.29	7.34	7.39	7.44	7.50	7.55	7.60	7.65	7.70	7.76	7.81	7.86	7.91
31	6.81	6.86	6.91	6.96	7.01	7.06	7.12	7.17	7.22	7.27	7.32	7.37	7.42	7.47	7.52	7.58	7.63	7.68	7.73	7.78
32	6.70	6.75	6.80	6.85	6.90	6.95	7.00	7.05	7.10	7.15	7.20	7.25	7.30	7.35	7.40	7.45	7.50	7.55	7.60	7.65
33	6.58	6.63	6.68	6.73	6.78	6.83	6.88	6.93	6.98	7.03	7.08	7.13	7.18	7.23	7.28	7.33	7.38	7.43	7.48	7.53
34	6.48	6.53	6.57	6.62	6.67	6.72	6.77	6.82	6.87	6.92	6.97	7.02	7.07	7.11	7.16	7.21	7.26	7.31	7.36	7.41
35	6.37	6.42	6.47	6.52	6.56	6.61	6.66	6.71	6.76	6.81	6.86	6.90	6.95	7.00	7.05	7.10	7.15	7.19	7.24	7.29
36	6.27	6.32	6.36	6.41	6.46	6.51	6.55	6.60	6.65	6.70	6.75	6.79	6.84	6.89	6.94	6.98	7.03	7.08	7.13	7.18
37	6.17	6.21	6.26	6.31	6.36	6.40	6.45	6.50	6.54	6.59	6.64	6.69	6.73	6.78	6.83	6.88	6.92	6.97	7.02	7.06
38	6.07	6.11	6.16	6.21	6.25	6.30	6.35	6.39	6.44	6.49	6.53	6.58	6.63	6.67	6.72	6.77	6.81	6.86	6.91	6.95
39	5.97	6.02	6.06	6.11	6.15	6.20	6.25	6.29	6.34	6.39	6.43	6.48	6.52	6.57	6.62	6.66	6.71	6.75	6.80	6.85
40	5.88	5.92	5.97	6.01	6.06	6.10	6.15	6.19	6.24	6.29	6.33	6.38	6.42	6.47	6.51	6.56	6.60	6.65	6.70	6.74
41	5.78	5.83	5.87	5.92	5.96	6.01	6.05	6.10	6.14	6.19	6.23	6.28	6.32	6.37	6.41	6.46	6.50	6.55	6.59	6.64
42	5.69	5.73	5.78	5.82	5.87	5.91	5.96	6.00	6.04	6.09	6.13	6.18	6.22	6.27	6.31	6.36	6.40	6.45	6.49	6.53
43	5.60	5.64	5.68	5.73	5.77	5.82	5.86	5.91	5.95	5.99	6.04	6.08	6.13	6.17	6.21	6.26	6.30	6.35	6.39	6.43
44	5.51	5.55	5.59	5.64	5.68	5.72	5.77	5.81	5.86	5.90	5.94	5.99	6.03	6.07	6.12	6.16	6.20	6.25	6.29	6.33
45	5.42	5.46	5.50	5.55	5.59	5.63	5.68	5.72	5.76	5.81	5.85	5.89	5.94	5.98	6.02	6.06	6.11	6.15	6.19	6.24
46	5.33	5.37	5.42	5.46	5.50	5.54	5.59	5.63	5.67	5.71	5.76	5.80	5.84	5.88	5.93	5.97	6.01	6.05	6.10	6.14
47	5.24	5.28	5.33	5.37	5.41	5.45	5.50	5.54	5.58	5.62	5.67	5.71	5.57	5.79	5.83	5.88	5.92	5.96	6.00	6.05
58	5.16	5.20	5.24	5.28	5.32	5.37	5.41	5.45	5.49	5.53	5.57	5.62	5.66	5.70	5.74	5.78	5.83	5.87	5.91	5.95
49	5.07	5.11	5.15	5.20	5.24	5.28	5.32	5.36	5.40	5.44	5.49	5.53	5.57	5.61	5.65	5.69	5.73	5.78	5.82	5.86
50	4.99	5.03	5.07	5.11	5.15	5.19	5.23	5.27	5.31	5.36	5.40	5.44	5.48	5.52	5.56	5.60	5.64	5.68	5.72	5.77

APPENDIX C

DISPLAY PROMPTS

- [0-20] Use 0-20 mA configuration for output.
- [0-5] Use 0-5 VDC configuration for output.
- [1-5] Use 1-5 VDC configuration for output.
- [1E-6] Part per million DO unit selection in scientific notation.
- [4-20] Use 4-20 mA configuration for output.
- [5VDC] Diagnostic to display 0-5 VDC raw input voltage for DO input.
- [ACC.n] Access level for security. Displayed after password entry by user.
- [AL] Alarms.
- [AL.A] Alarm A.
- [AL.B] Alarm B.
- [Auto] Automatic ranging for DO circuit: yes/no switch.
- [ArnG] Automatic range switching for 4-20 mA output.
- [bAud] Baud rate for serial communications.
- [°C] Temperature in degrees Celcius; use metric units.
- [dEv] Deviation alarm.
- [CAL] Calibrate analyzer.
- [CLSd] Normally closed alarm contact.
- [CONF] Configuration of program to match hardware.
- [cur] Signal output in mA, or current.
- [d.o.] Dissolved oxygen output.
- [EFF] D.O. cell efficiency constant, as % efficiency. Adjusted by calibration.
- [Err] Error or warning number. Error messages 1-6 are errors, messages 7-9 are warnings.
- [Er.94] Startup condition: RAM checksum failed. Some settings may be lost.
- [°F] Temperature in degrees Fahrenheit; use imperial units.
- [FLt] Fault alarm.
- [HI] High alarm; high limit (20 mA) for 4-20 mA output window.
- [Hold] Output hold.
- [in] Input manu or setting.
- [kPa] Units for pressure.
- [LO] Low alarm; low limit (4 mA) for 4-20 mA output window.
- [NO.NC] Normally Open/Normally Closed alarm contact.
- [OFF] Off.
- [OFFS] Offset.
- [on] On.
- [ON.OF] On/Off setting.
- [OPEN] Normally open alarm contact.
- [out] Output menu.
- [out 1] First 4-20 mA analog output channel.
- [out 2] Second 4-20 mA analog output channel.
- [PAS.1] Set password 1, operator access.
- [PAS.2] Set password 2, operator access.
- [PASS] Enter password to change access level.
- [Pr.C.] Pressure compensation setting.
- [PrES] Pressure.
- [PSI] PSI units for pressure.
- [rANG] Analyzer DO input range selection.
- [rES] Reset calibration settings.
- [rNG] Range number generated by 4-20 mA output.
- [rNG.n] Range number for DO measuring circuit.
- [SEr] Serial communications menu.
- [SEt] Setpoint; select manual temperature compensation.
- [StbY] Standby mode for analyzer.
- [t.c.] Temperature compensation setting.
- [unit] Unit display or selection.

APPENDIX D

RESETTING COMPUTER

Occasionally it may be desirable to reinitialize all of the program's settings to bring them back to defaults. Executing the initialization procedure will cause the analyzer to reset all the program variables and settings to factory-default settings as found in APPENDIX A.

CAUTION: Do not use the initialization procedure unless you are absolutely sure that you want to restore the factory-default configuration. All user setting will be lost.

After the analyzer program has been initialized, you will need to re-enter the output signal settings, alarm settings, as well as the program configuration if it was different from the factory-default settings. For your convenience, the analyzer will remember your most recent menu selections.

Select [CONF] [init] [ALL] from the menu. The display will flash [do]. Nothing will happen if at this point you press CANCEL or one of the escape keys SAMPLE, CAL, or ERROR. The 1816DO monitor will be re-initialized when the user presses ENTER.

APPENDIX E

UNIT CONVERSION

Dissolved Oxygen Units

1000 ppb	=	1ppm
1 ppb	=	0.001 ppm

1 ppm is approximately 1 mg/L. Some variation occurs because the density of water varies slightly with temperature.

% saturation is directly related to the temperature and pressure of the system. A given ppb will give a different % saturation value depending on the variation in temperature and pressure. See APPENDIX B.

Temperature Units

$$^{o}C = \frac{5}{9}\left(^{o}F - 32\right)$$

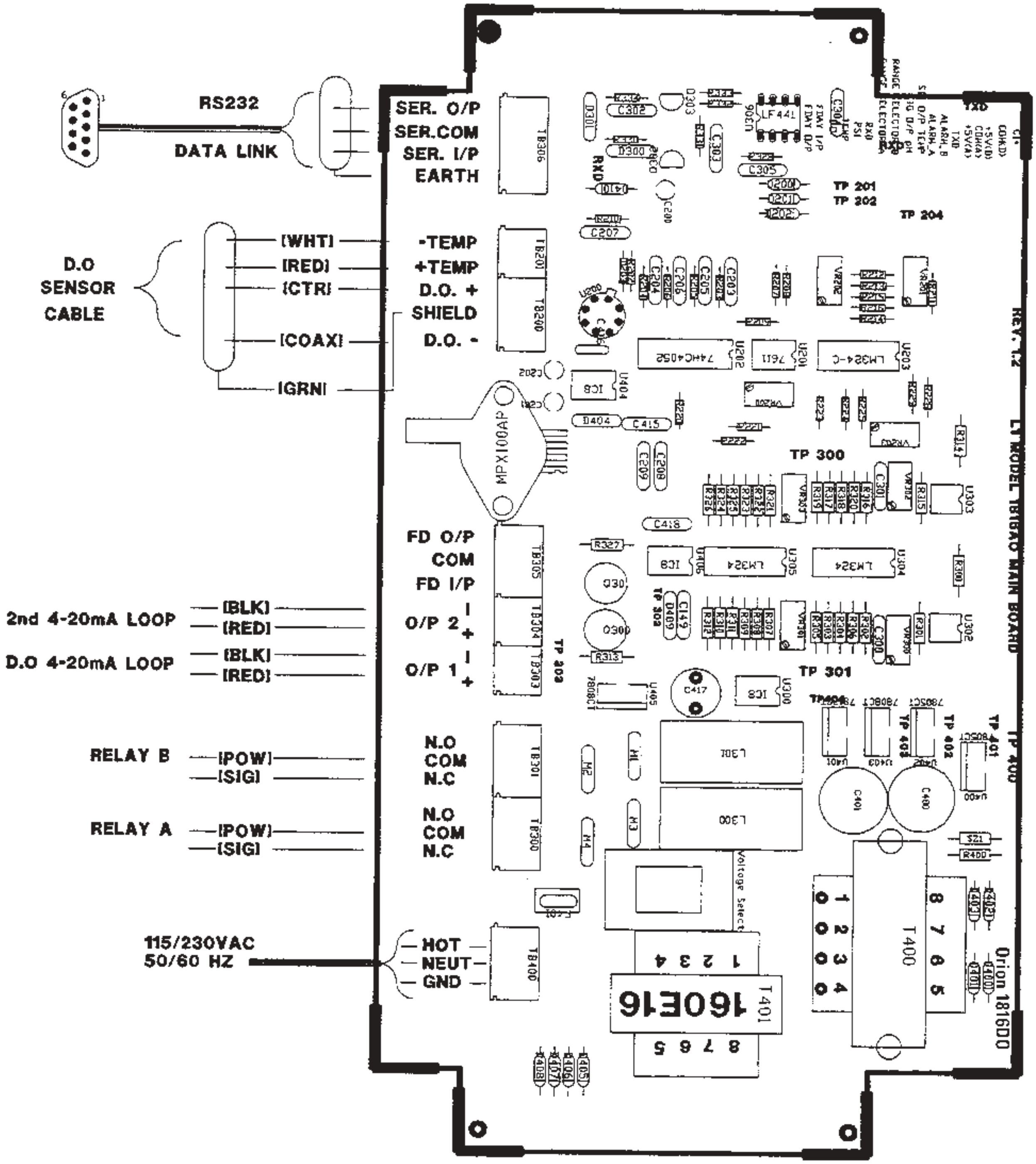
$$^{o}F = \left(\frac{9}{5} \times {}^{o}C\right) + 32$$

Pressure Units

1 kilopascal	=	0.145 PSI
1 PSI	=	6.895 kilopascal
1 atmosphere	=	101.3 kilopascal
1 atmosphere	=	14.70 psi
1 atmosphere	=	1.01325 bar
1 atmosphere	=	760 mm Hg
1 mm Hg	=	1 Torr
1 bar	=	100 kilopascal

DRAWINGS

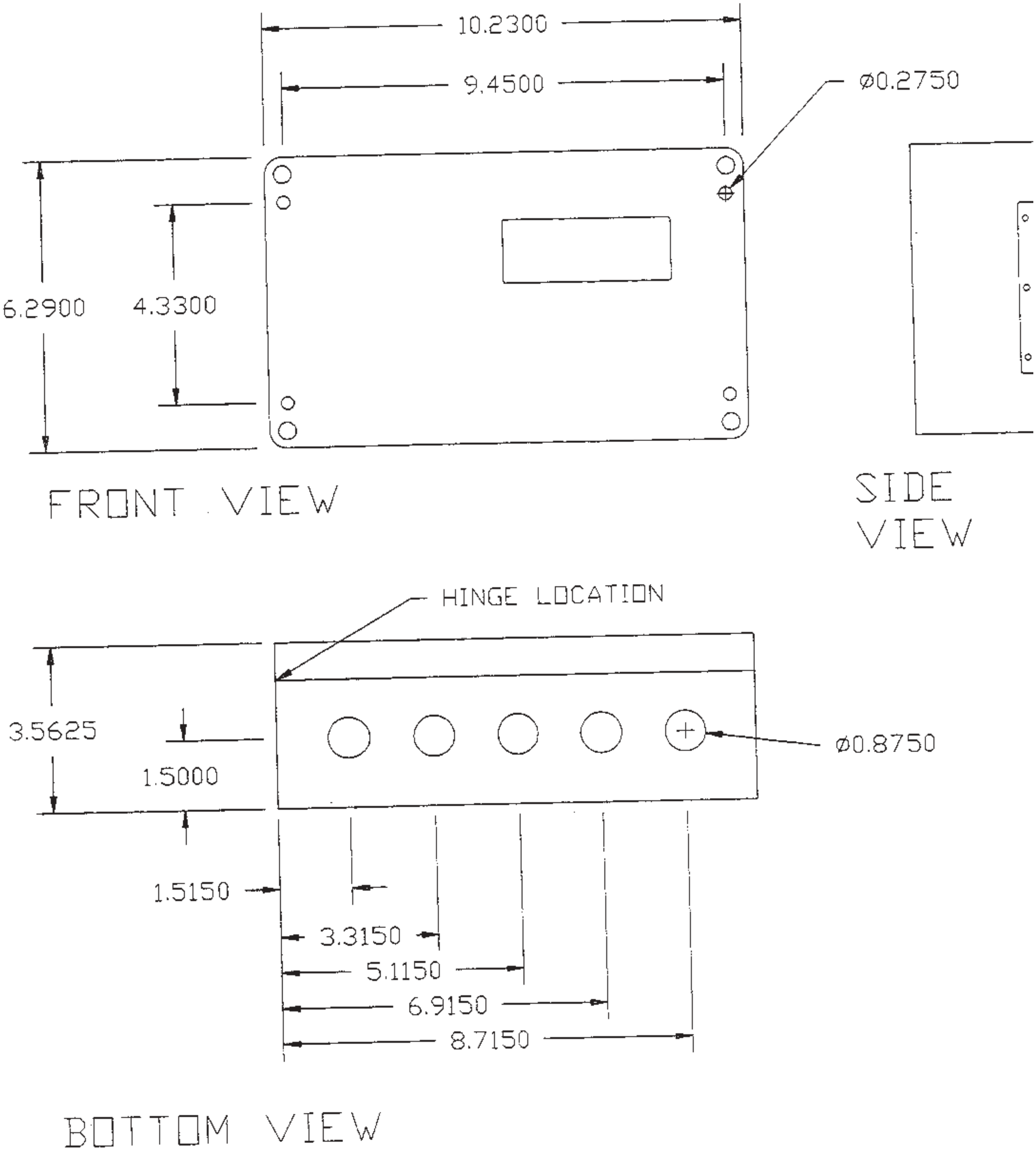
1816DO Wiring Diagram



NOTE 1

LINE VOLTAGE SELECTOR SWITCH
MUST BE SET TO PROPER POSITION
BEFORE APPLYING POWER.

1816DO Mounting Dimensions



SPECIFICATIONS

Orion 1816DO

Measuring Range
0.1 to 10,000 ppb Dissolved Oxygen.

Display
Four and one half LCD digits for concentration, temperature, efficiency, error codes, prompts, and diagnostic information.

Signal Outputs
Two continuous assignable, programmable 4-20 mA, or 0-20 mAmps, isolated max, load 600 ohms. Convertible to 1 to 5 or 0 to 5 Volt DC.

Two relays, SPBT, Form C, rated 10 Amp 115V/5 Amp 230 V, 5 Position BCD contact closure.

RS-232 Bidirectional Serial Data Port.

Accuracy
Standard deviation ± 2% of reading or 0.1 ppb, whichever is greater.

Precision
Standard deviation ± 2% of reading or 0.1 ppb, whichever is greater.

Sample Conditions
Temperature: 2 to 45 ^{o}C (35 to 113 ^{o}F).
Sample Flow: 50 mL/min minimum; 200 mL/min maximum.
Pressure: < 60 PSIG (4 bar).
pH: > 4.

Response Time
90% within two minutes, function of flow.

Sample Inlet
1/4” NPT tube “0” seal fitting.

Sample Outlet
1/4” NPT tube fitting.

Calibration
In water vapor saturated air / monthly.

Environment
Temperature: 5 to 45 ^{o}C.
Humidity: 95% relative max, non-condensing; splashproof IP65.

Dimensions of Monitor
26 x 16 x 9 cm (w.h.d.).
10.24 x 6.3 x 3.54” (w.h.d.).

Weight
4.9 kg.
10.8 lbs.

Shipping Weight
6.1 kg.
13.4 lbs.

Electrical Requirements
115/230 V 10%, 50/60 Hz, 50 Watts.
0.5 Amp single phase.

NOTE: Specifications subject to change without notice.

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Water Analysis Instruments

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